



# U.S. Borax

Final Report – Coffee Trial

## “Study of Boron in Brazilian Agriculture”

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Piracicaba, March / 2016



# Coffee Trial

First harvest – 2014

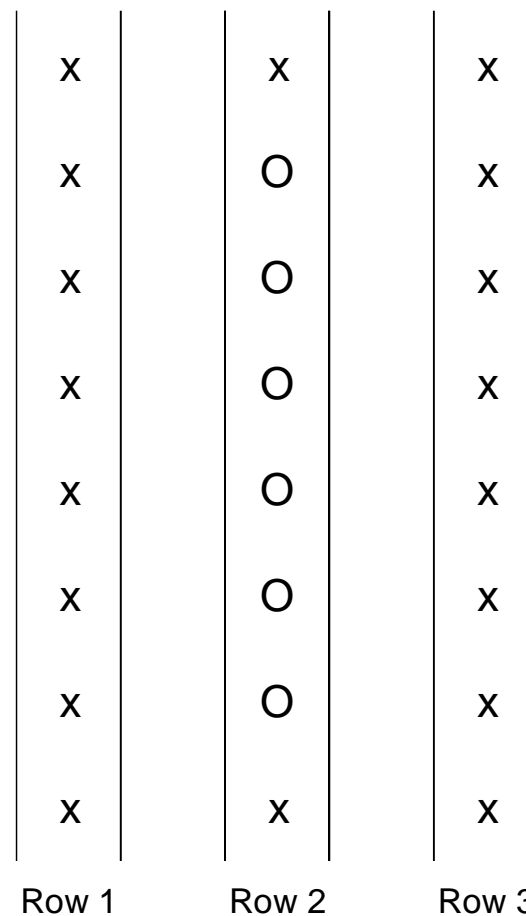
- ≈ Place – Sítio São João
- ≈ City – Espirito Santo do Pinhal/SP
- ≈ Variety – Catuai Amarelo ICA 62 (Yellow Catuai)
- ≈ Age – 5 years
- ≈ Application treatments date : 11/11/2013
- ≈ Spacing between rows: 3.2 m
- ≈ Spacing between trees: 0.7 m
- ≈ Trees per hectare: 4465
- ≈ Plots – 3 rows x 8 trees
- ≈ 9 treatments and 4 replications = 36 parcels
- ≈ Blocks randomized

# Details of the Plots

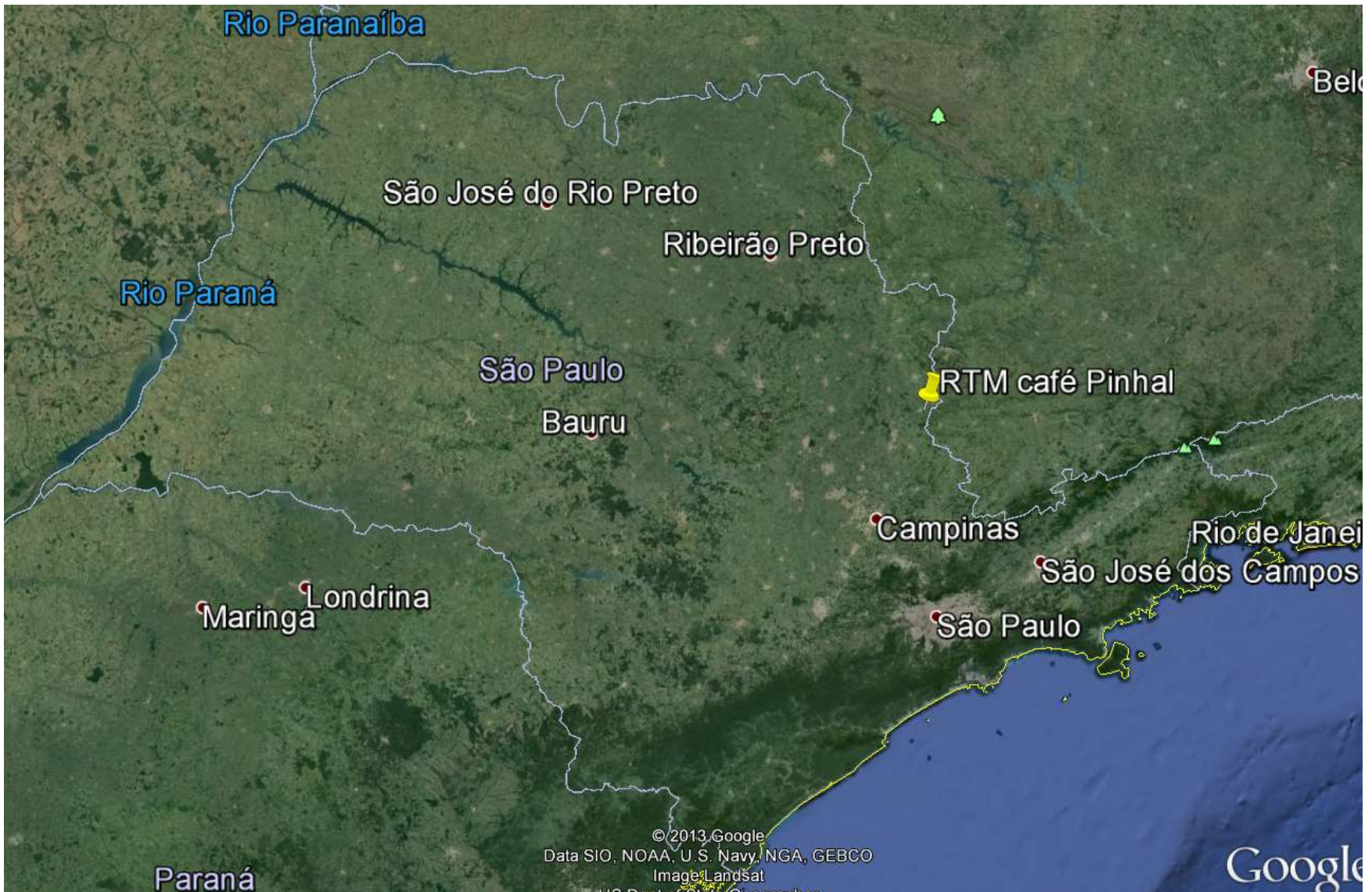
- ~ Plots – 3 rows x 8 trees
- ~ The six central plants of line 2 were harvested.

x = unharvested plants

O = harvested plants



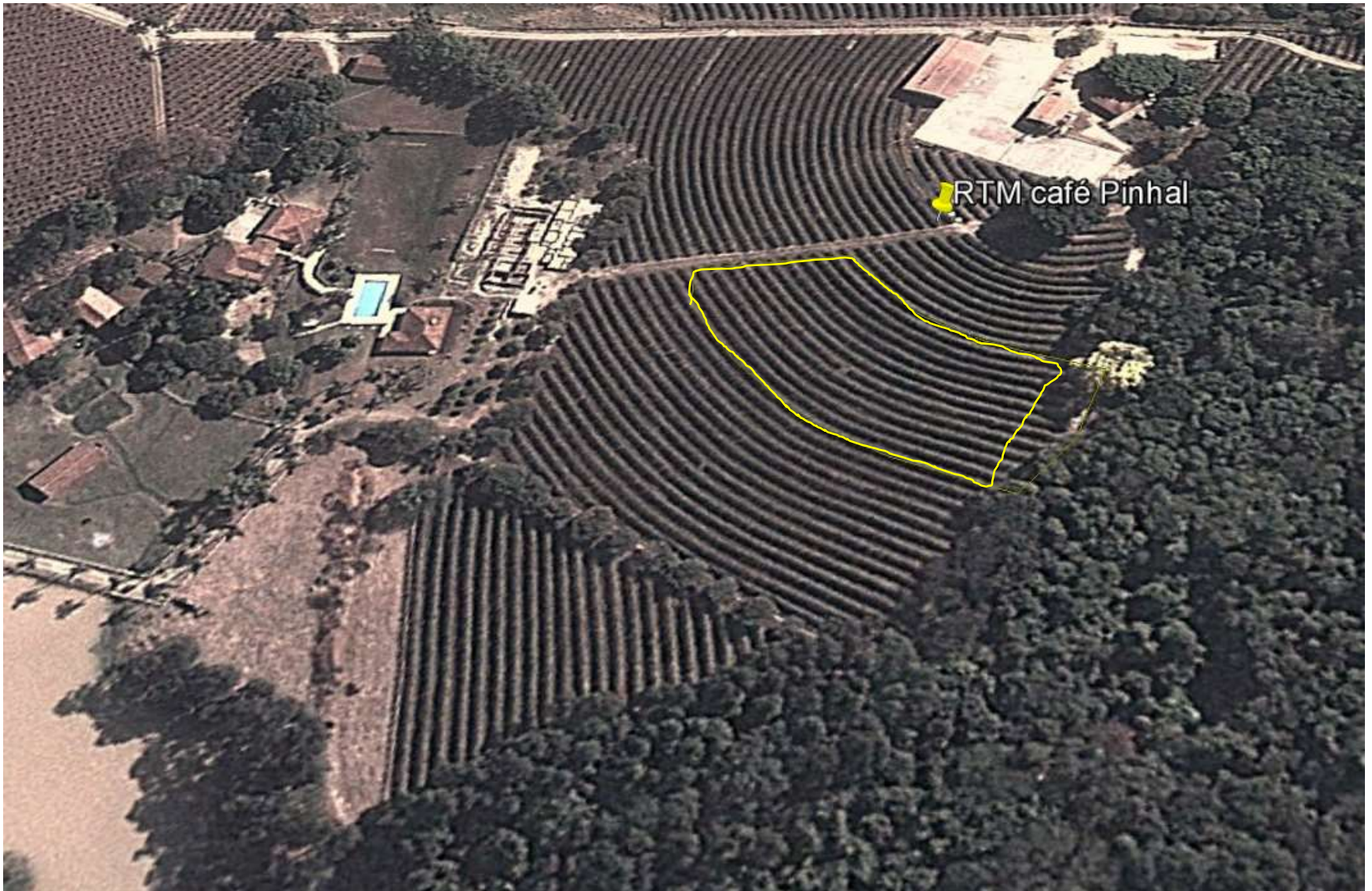
# Coffee Trial



# Coffee Trial



# Coffee Trial



# Treatments

Treatment	Source	B rate	Source rate	
		kg/ha	kg/ha	g/tree
1	Control	0	0	0
2	Ulexite	1.5	15.0	3.4
3	Ulexite	3	30.0	6.7
4	<i>Granubor</i> <sup>®</sup>	1.5	10.7	2.4
5	<i>Granubor</i>	3	21.4	4.8
6	Boric acid	1.5	8.8	2.0
7	Boric acid	3	17,6	4.0
8	<i>Solubor</i> <sup>®</sup>	1.5	7.5	1.7
9	<i>Solubor</i>	3	15.0	3.4

All parcels were fertilized with:

- 50 g/tree of single superphosphate in October/13
- 200 g/tree of the blend 20-00-15 in November/13 (same day of treatment application)
- 200 g/tree of the blend 20-00-15 in January/14
- 60 g/tree of urea in March/14



# Sketch

## Block I

## Block II

## Block III

## Block IV

Parcel	Treatment	Parcel	Treatment	Parcel	Treatment	Parcel	Treatment
1	1	10	8	19	3	28	9
2	2	11	7	20	4	29	8
3	3	12	2	21	9	30	5
4	4	13	5	22	1	31	2
5	5	14	9	23	6	32	7
6	6	15	1	24	8	33	3
7	7	16	3	25	7	34	6
8	8	17	6	26	5	35	4
9	9	18	4	27	2	36	1



# Soil Samples (0-20 cm depth), Before Fertilizers Application (in June/13)

Depth	pH CaCl <sub>2</sub>	OM	P <sub>resina</sub>	K	Ca	Mg	Al	H+Al	S	B	Cu	Fe	Mn	Zn
cm		g dm <sup>-3</sup>	mg dm <sup>-3</sup>	mmol <sub>c</sub> dm <sup>-3</sup>					mg dm <sup>-3</sup>					
0-20	5,3	21	29	2,3	16	3	1	28	7	0,5	2,4	48	1,9	2,3

Depth	SB	CEC	V	m
cm	mmol <sub>c</sub> dm <sup>-3</sup>		%	
0-25	21,4	49,4	43	4,5

- ≈ Soil with medium organic matter content
- ≈ Medium P concentration; medium K concentration; medium Ca concentration and low Mg concentration
- ≈ Low B concentration

# Area Before Fertilization



# Blend Granubor<sup>®</sup> + NPK



# Solid B Sources Application



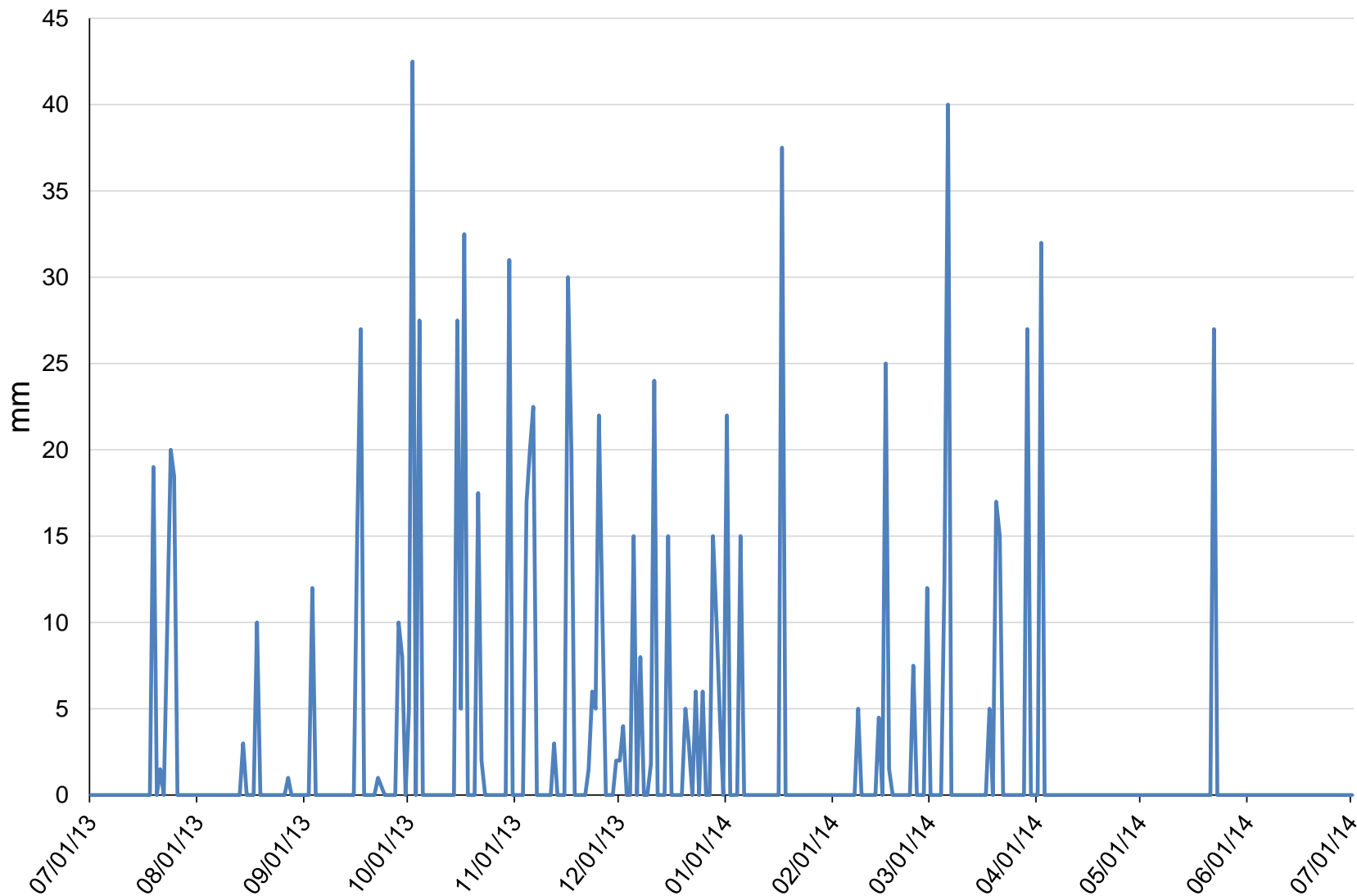


# Solubor<sup>®</sup> Application



# Rainfall

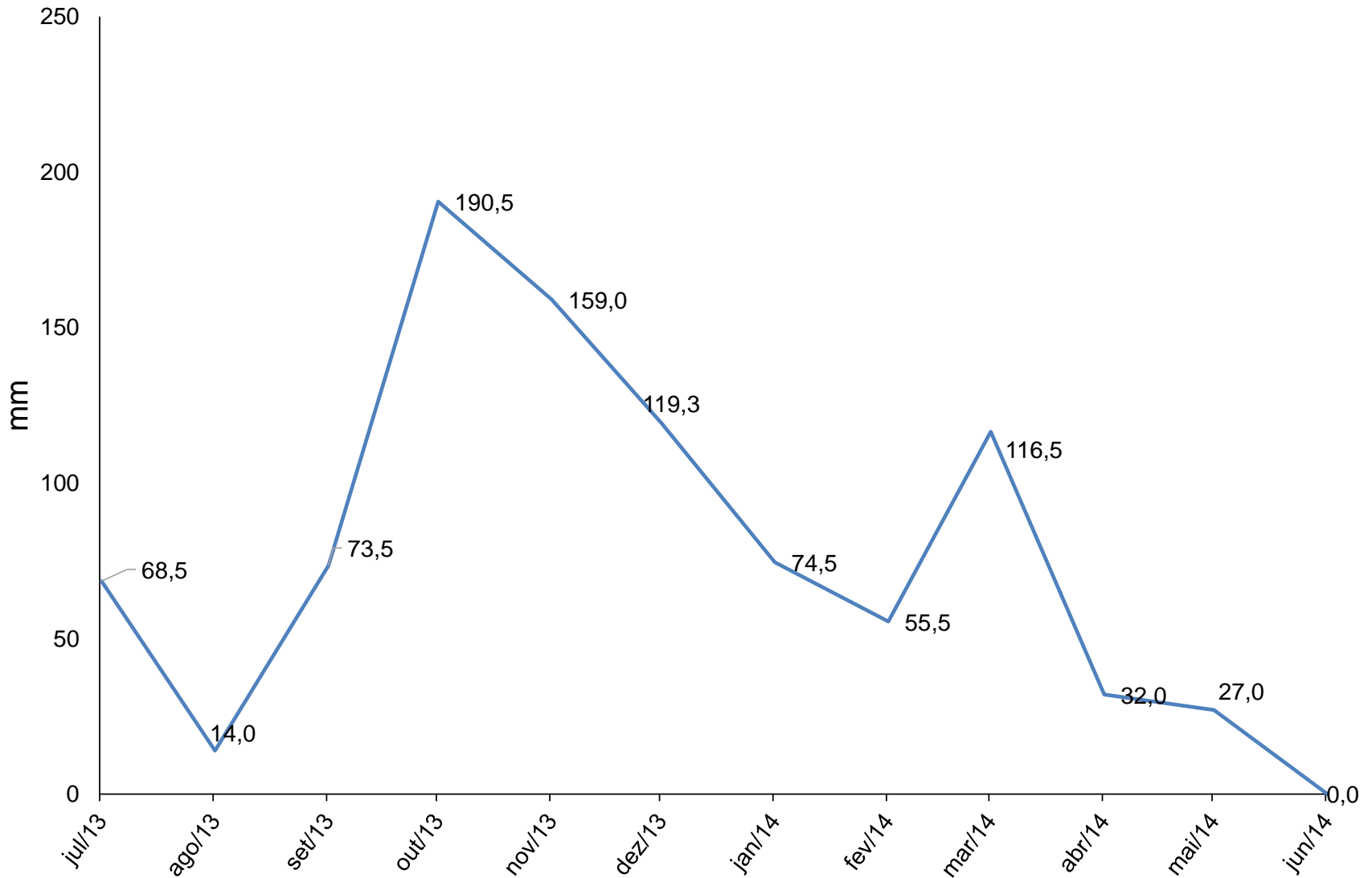
Daily rainfall - July 2013 to June 2014





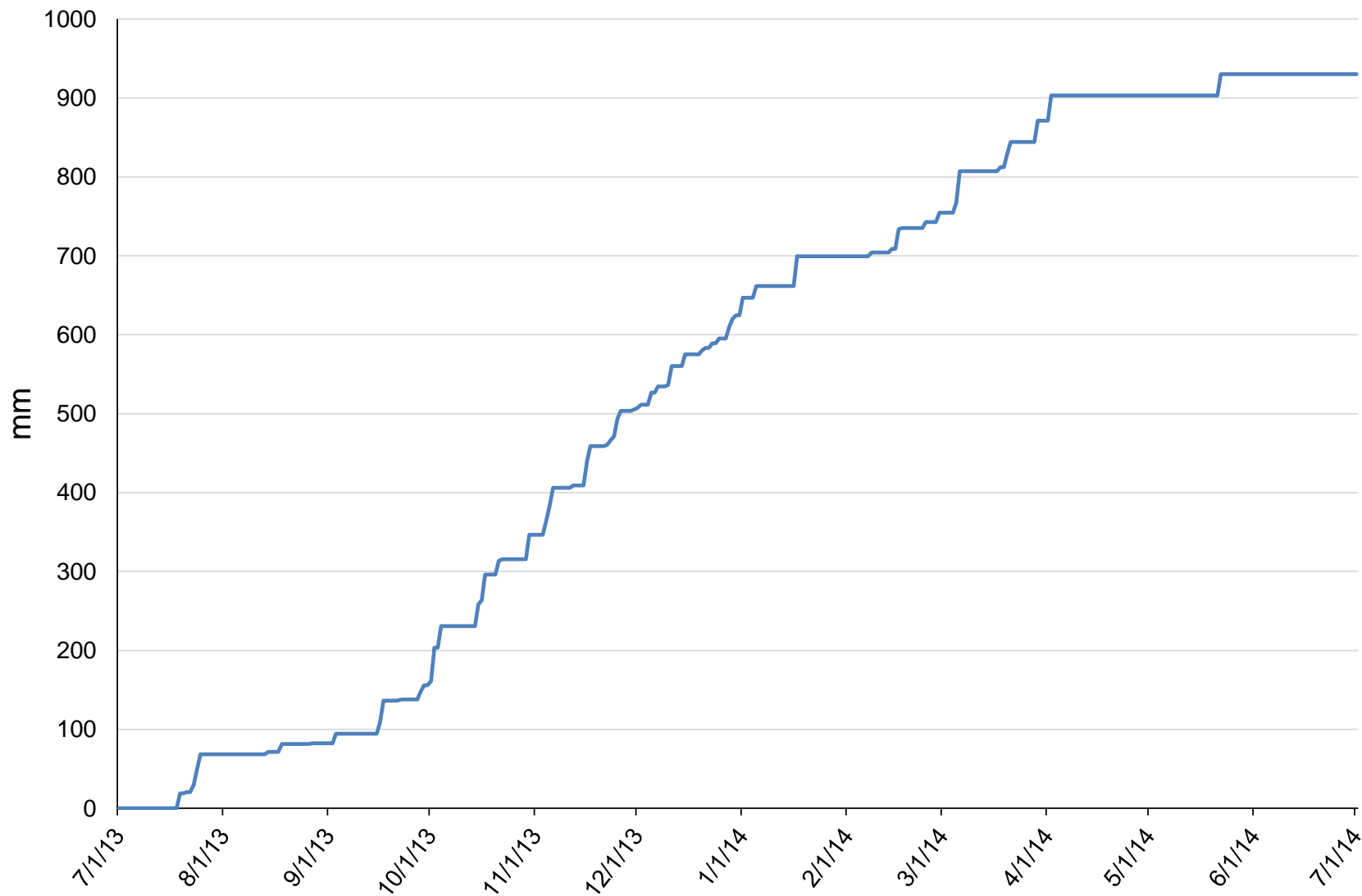
# Rainfall

Monthly rainfall - July 2013 to June 2014



# Rainfall

Precipitation - July 2013 to June 2014



- ~ Total rainfall during the experiment was 930 mm, which is lower than normal years
- ~ Amount below normal between January and April, the period of greatest development of culture
- ~ There was a decline in yield in the major production areas in coffee region
- ~ Problem in fruits with malformed seeds

# Evaluations to Be Made

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- ≈ Leaf analysis – in the beginning of February (2014 and 2015)
- ≈ Yield in June 2014
- ≈ Coffee quality in July 2014
- ≈ Soil tests per plot to evaluate B content in October 2014

# 90 Days After Fertilization (02/05/14)

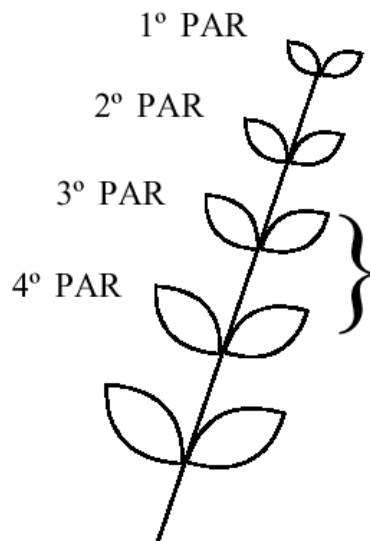
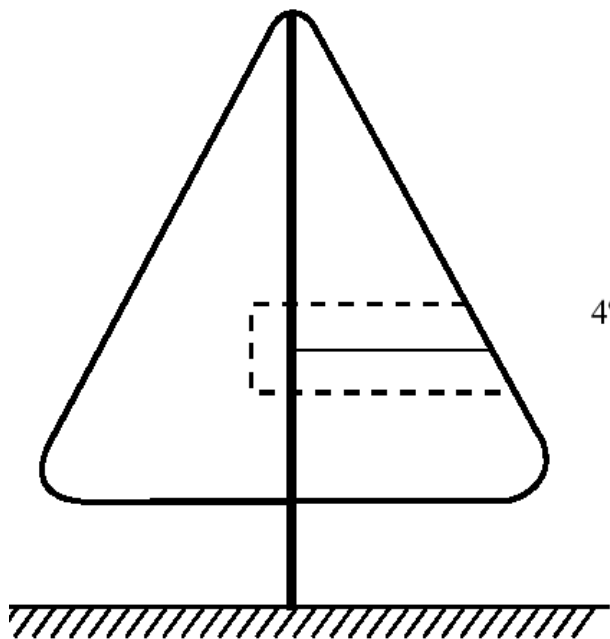
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# Taking Leaves Samples (02/05/14)

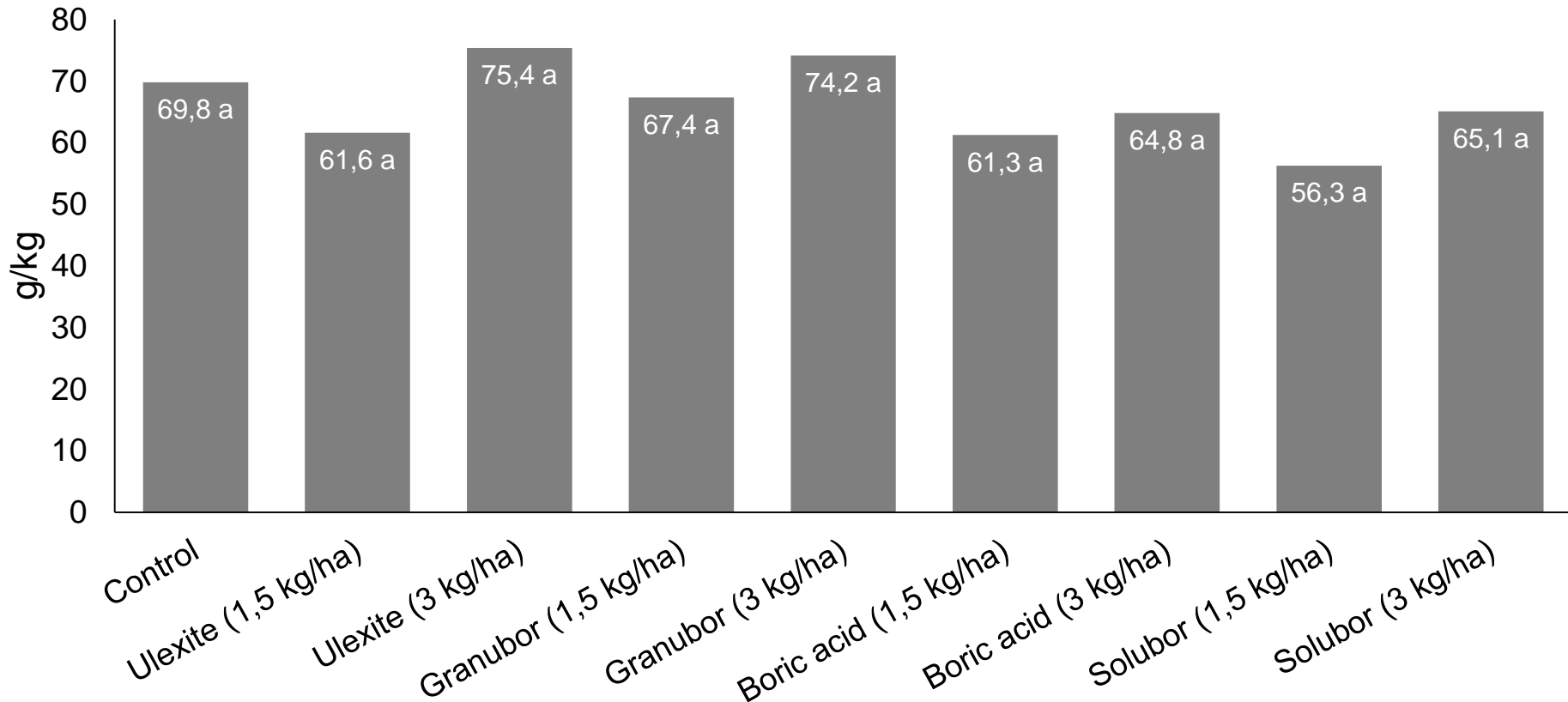


# Methodology



- ① 3<sup>rd</sup> and 4<sup>th</sup> pairs of leaves
- ② Two side of the plants

# Tissue Test



Average = 66,20 mg/kg

VC = 12,64%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability
- ~ No significant differences in B in leaves in function of sources and rates of B





# Harvest

June, 6<sup>th</sup>

# Plants Before Harvest



# Plants Before Harvest



# Harvested Six Plants per Plot



# Removal of Impurities



# Coffee Fruits from Six Plants



# Steps After Harvest

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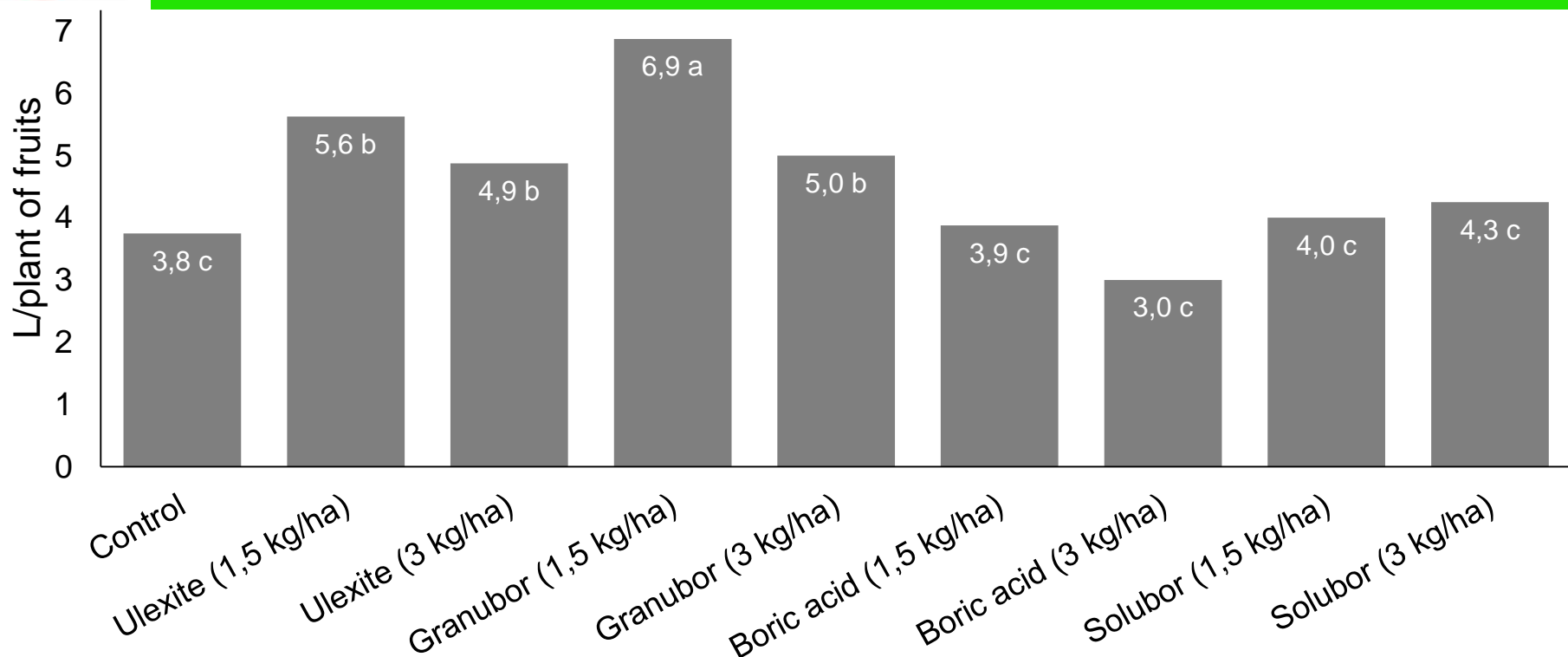
- ≈ Measuring the amount of liters of coffee fruits generated per plot.
- ≈ Selection of a sample per plot by separating a liter of coffee fruits harvested
- ≈ Sample placed in a container with water
- ≈ Selection of floating fruits, that were to surface water
  - ✓ Fruits with malformed seeds
- ≈ No floating fruits were separated in green and mature

# Measuring the amount of liters of coffee fruits generated





# Fruits per Plants (L/plant)



Average = 4,58 L/ha

VC = 19,67%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Fruits per Plants (L/plant)

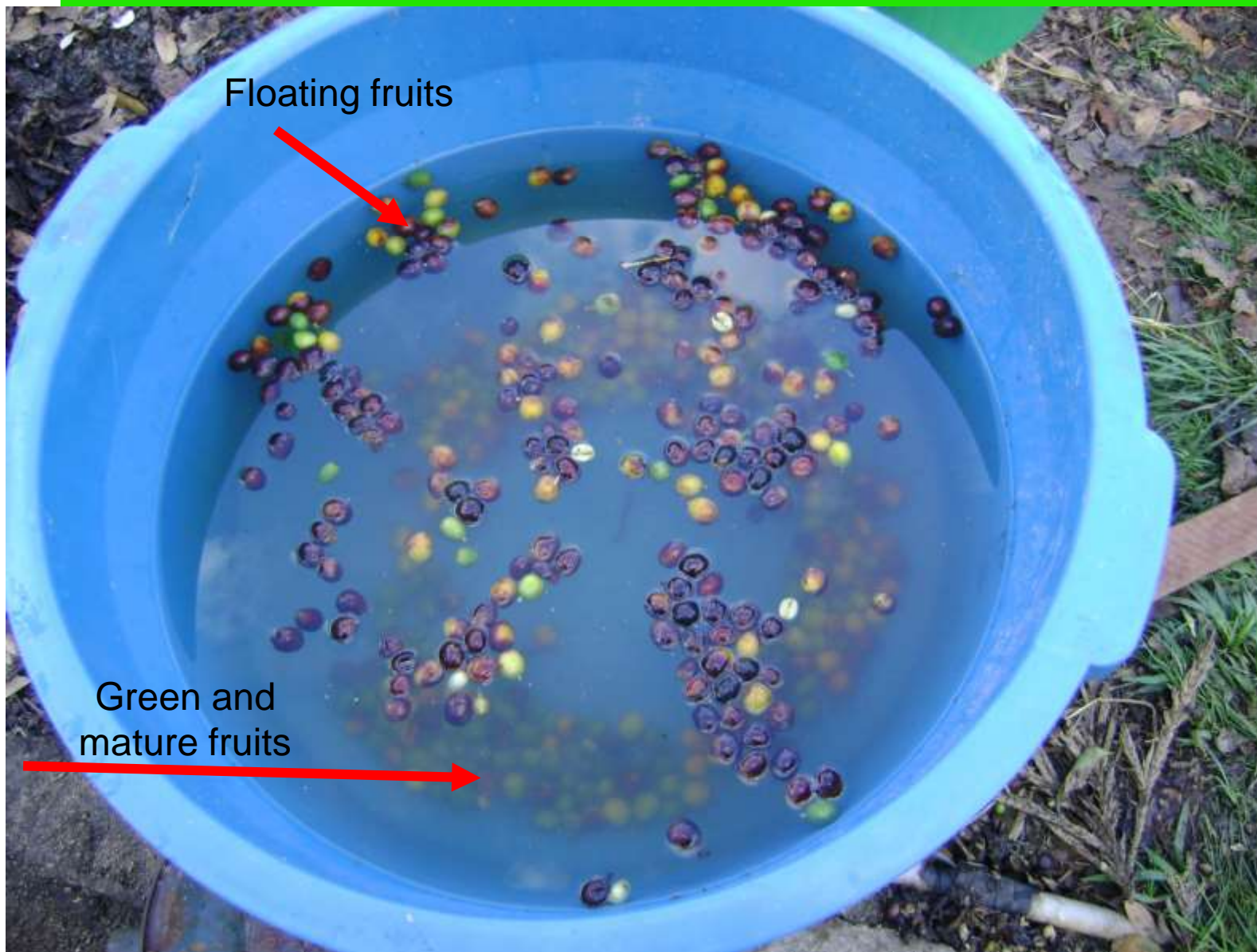
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- ≈ *Granubor*<sup>®</sup> in rate 1.5 kg/ha was the best treatment
- ≈ *Granubor* > Ulexite
- ≈ Lower rate > Bigger rate, probably because of toxicity of B
- ≈ Granulated sources > Soluble sources = Control

# Selection of a sample per plot by separating a liter of coffee fruits harvested



# Sample in a Container



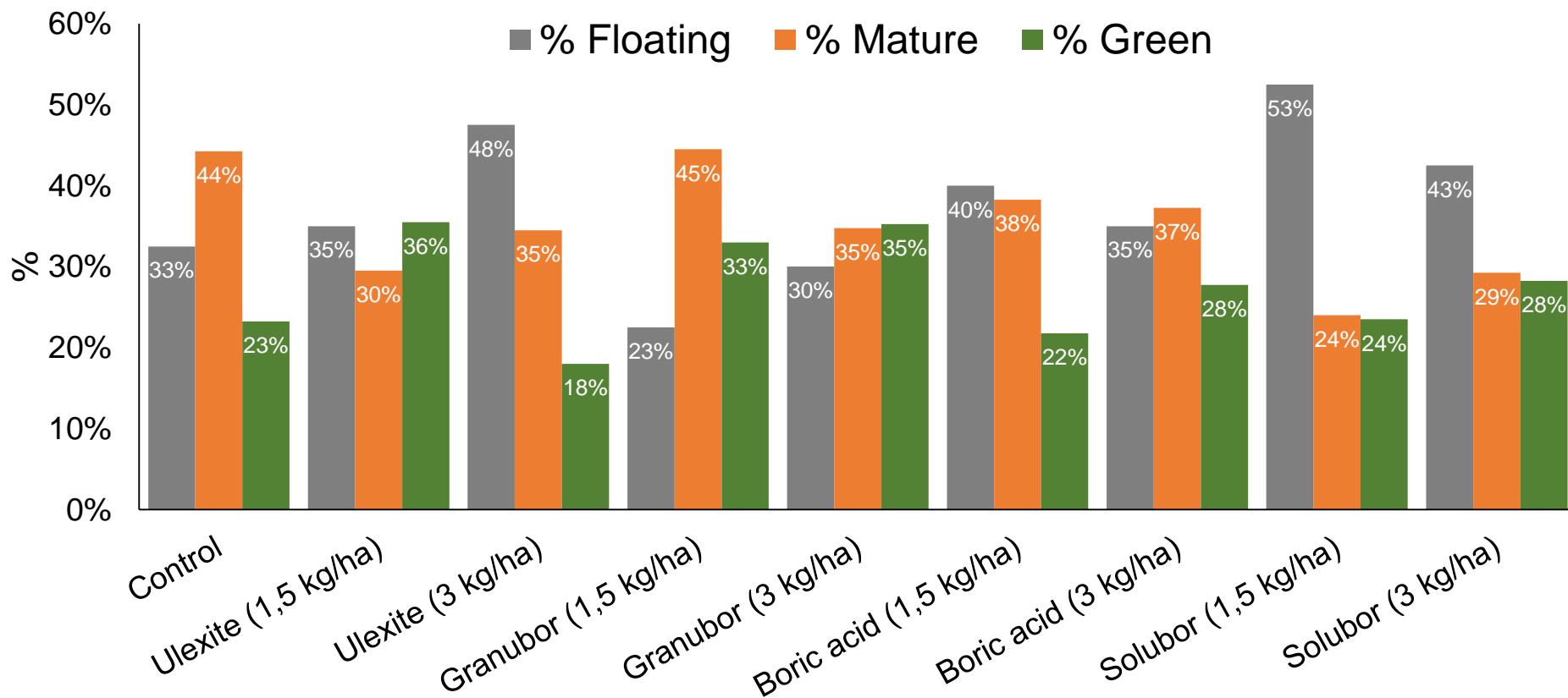
Floating fruits

Green and  
mature fruits

# Drying Samples in the Sun



# Selection of Fruits



- ≈ High variability among treatments
- ≈ Floating fruits – worst characteristic
  - ✓ Ulexite and *Solubor*<sup>®</sup> had more floating fruits
  - ✓ *Granubor*<sup>®</sup> had less floating fruits
- ≈ Mature fruits – Best characteristic
  - ✓ *Granubor* and Control had best results

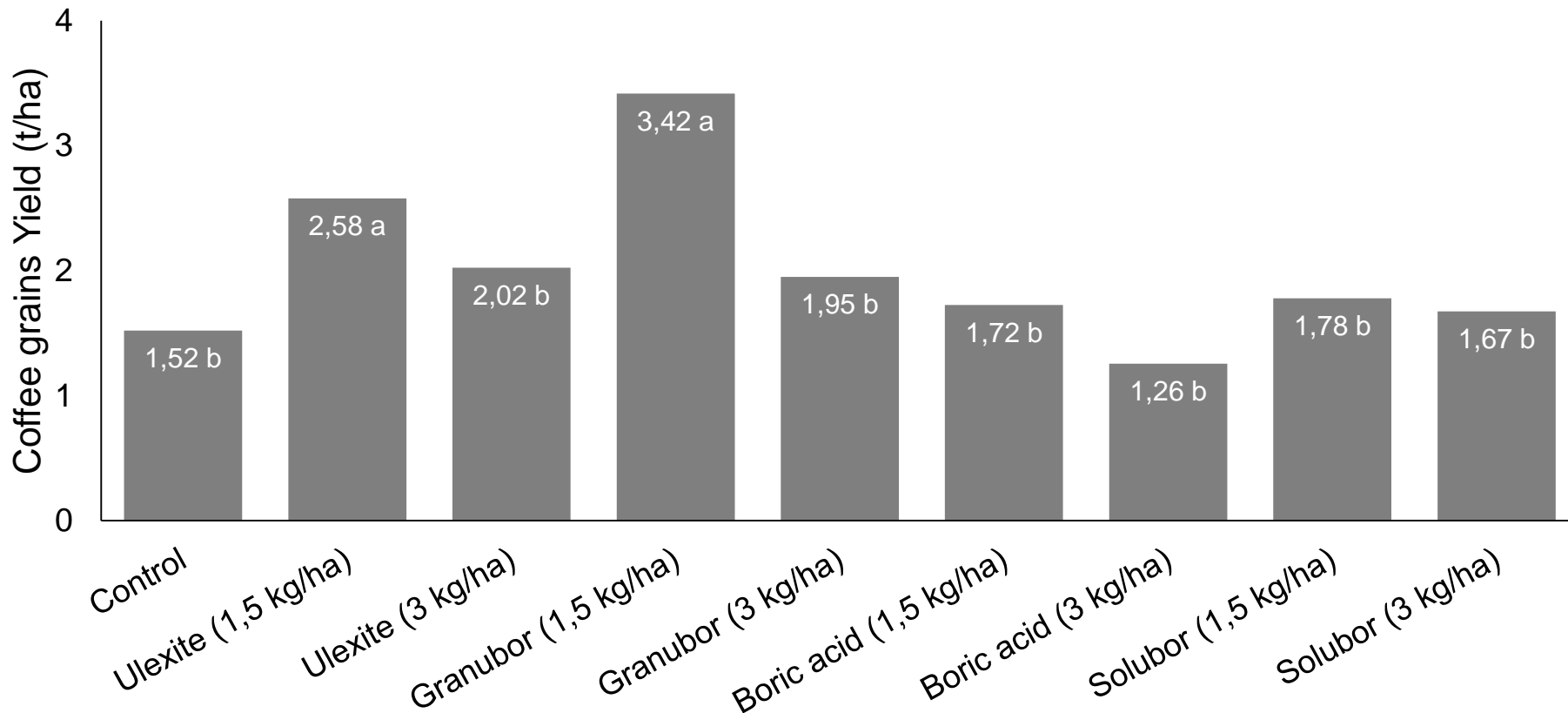
# Steps After Drying

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- ≈ The grains were mixed (float, ripe and green) and then weighed.
  - ✓ Weight of coffee beans
- ≈ Grains were benefited, took up the bark. Then weighed
  - ✓ Weight of coffee grains
- ≈ Calculated the relationship between weight of grains and weight of beans = “Renda”



# Yield Coffee Grains (t/ha)

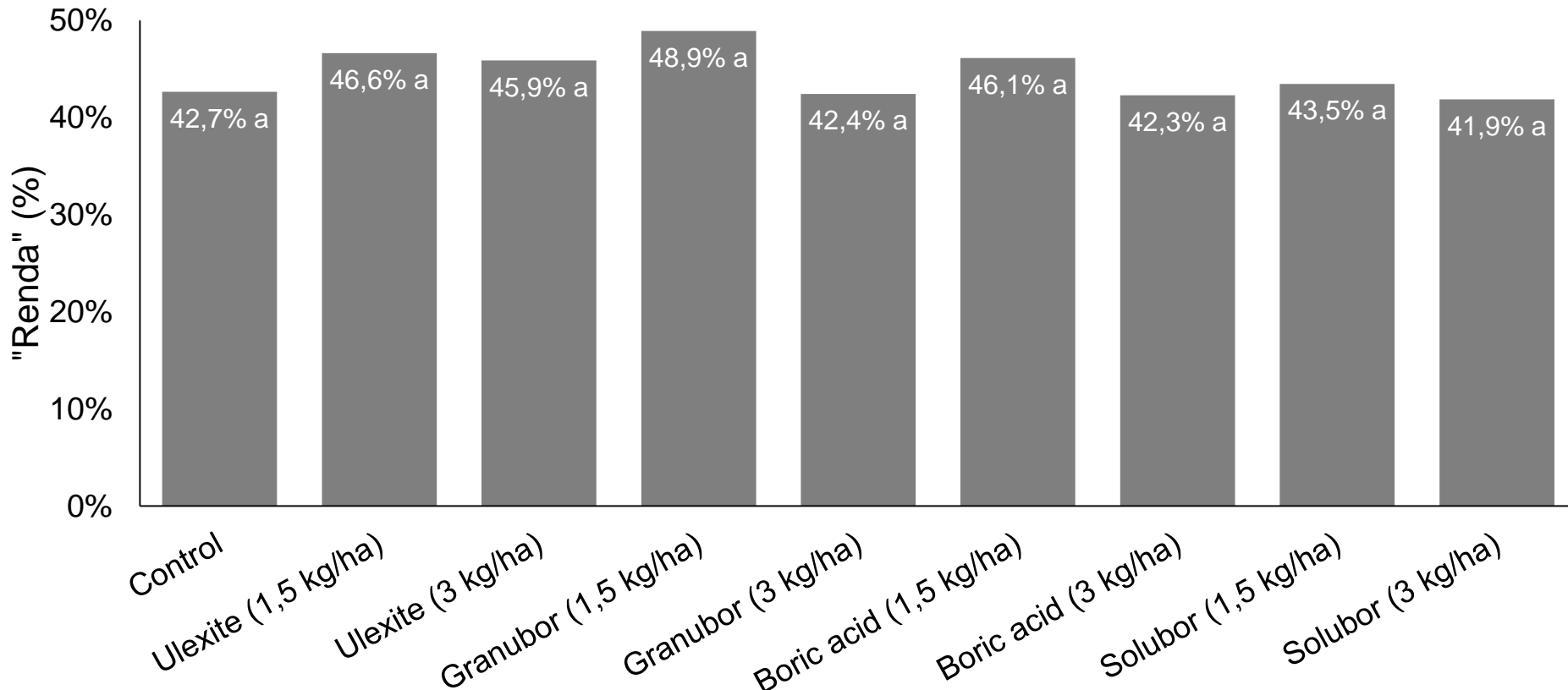


Average = 1,99 t/ha

VC = 32.89%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Revenue (%)



Average = 44,5%

VC = 12,43%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

- ~ Significant responses to the application of granular sources Ulexite and *Granubor*<sup>®</sup> compared to Control and Soluble Sources (Boric Acid and *Solubor*<sup>®</sup>)
- ~ The explanation may be due to gradual solubility relative to the more soluble sources, which may have higher losses caused by leaching of B.
- ~ Even without significant differences, the source *Granubor* showed superior results
- ~ The rate of 1.5 kg/ha of B was sufficient to increase yield, and the rate of 3 kg/ha may be caused depreciation by possible toxicity
- ~ The boric acid source in the highest rate caused a reduction in yield
- ~ There was no effect on “Renda”

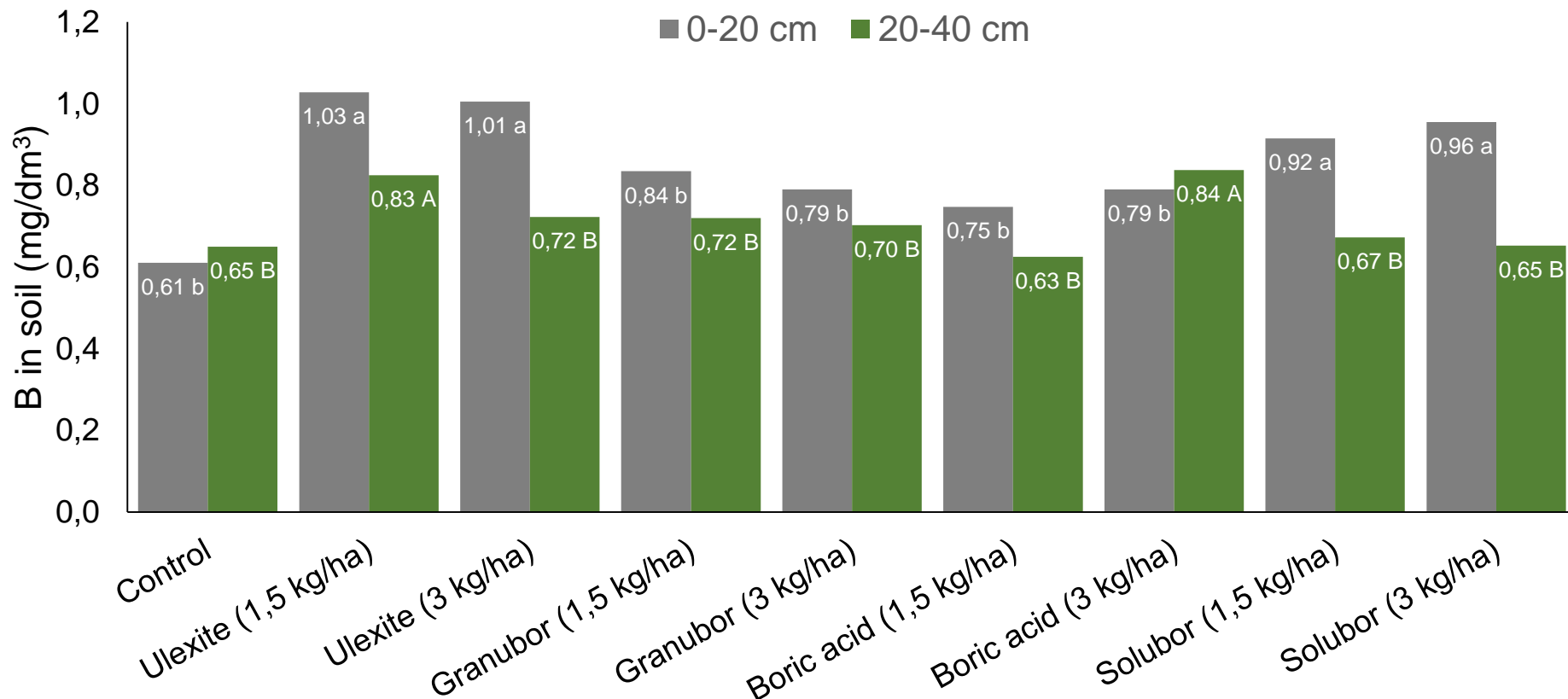


# Soil Sampling

# Soil Sampling, 0-20- e 20 40 cm depth



# B in Soil, 0-20- e 20 40 cm depth



0-20 cm: Average = 0,85 mg/dm<sup>3</sup> VC = 18,59%

20-40 cm: Average = 0,71 mg/dm<sup>3</sup> VC = 13,58%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability
- ~ Only even comparisons of the same depth

# B in Soil, 0-20- e 20 40 cm depth

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- ≈ Even one year after the implementation of the sources, the B continues in higher concentration in the surface layer, except for boric acid.
- ≈ Significantly greater amount of residual B 0-20 cm in depth when using Ulexite and *Solubor*<sup>®</sup>, regardless of the dose applied.
- ≈ B from boric acid source was leached in greater amount than when applied *Solubor*.
- ≈ *Granubor*<sup>®</sup> treatments had lower amount of residual B in the soil than the source Ulexite. However, the yield was higher for the use of *Granubor*. This may indicate that the source *Granubor* had a solubility of more adjusted to the needs of the culture.

# Conclusions for First Year

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- ≈ Despite the adverse weather conditions, coffee plants were influenced by the application of boron in the soil
- ≈ Application of granular sources Ulexite and *Granubor*<sup>®</sup> showed significant results when compared to Control and Soluble Sources (Boric Acid and *Solubor*<sup>®</sup>)
- ≈ Even without significant differences, the source *Granubor* showed superior results
- ≈ The second crop which starts from now it will be important to the final conclusion of this experiment.



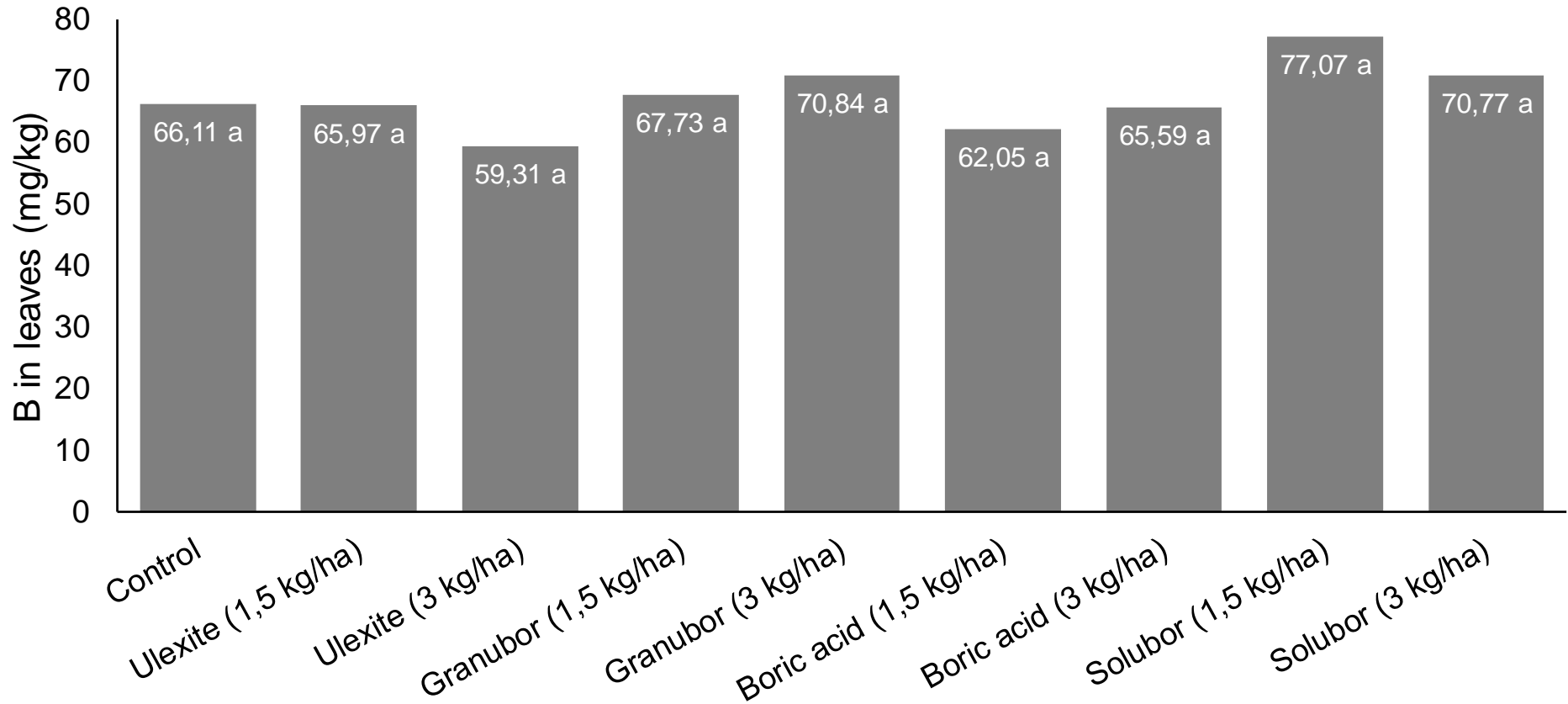


# Second Year

Treatments application – November, 15th, 2014

- ≈ Leaf analysis – in the beginning of February 2015)
- ≈ Yield in June 2015
- ≈ Coffee quality in July 2015
- ≈ Soil tests per plot to evaluate B content in October 2015

# Tissue Test



Average = 66,20 mg/kg

VC = 15,43%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability
- ~ No significative differences in B in leaves in function of sources and rates of B



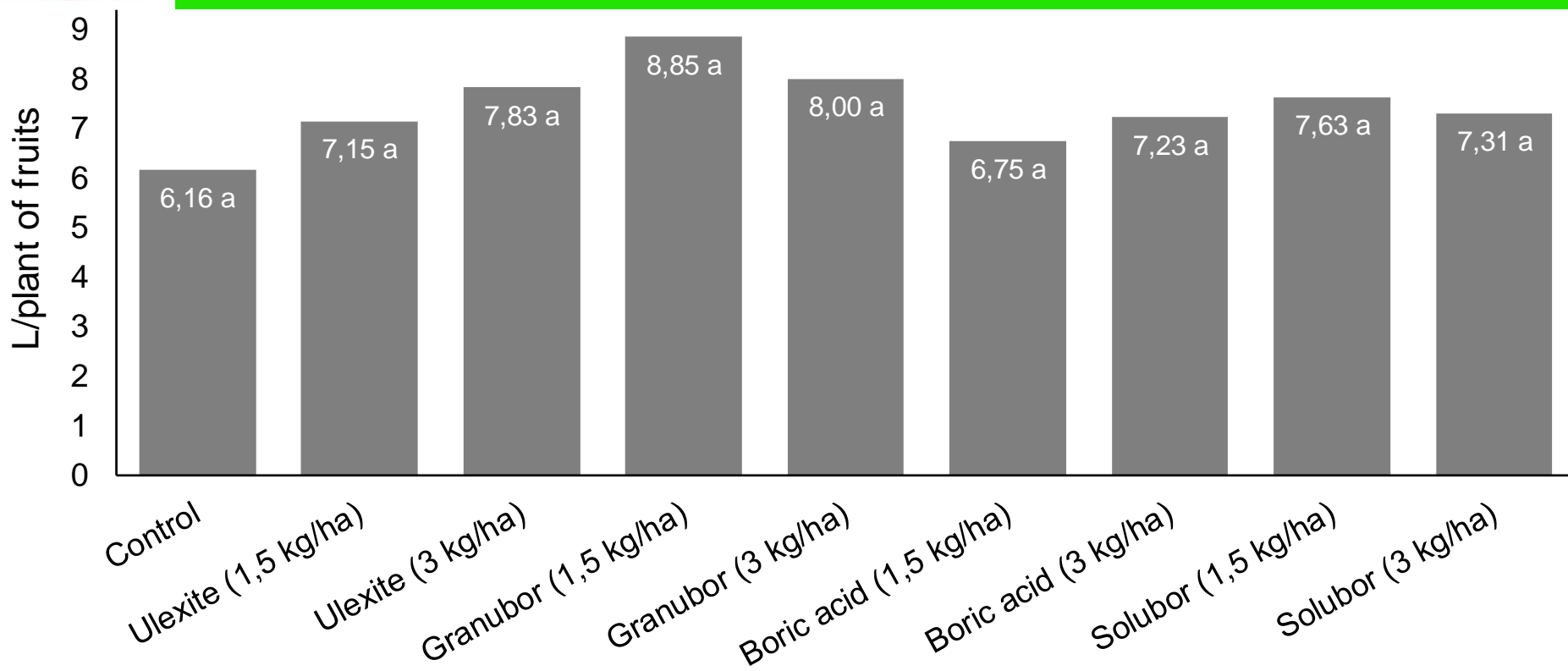
# Harvest

June, 26<sup>th</sup>, 2015

# Harvest



# Fruits per Plants (L/plant) – Sources and Rates

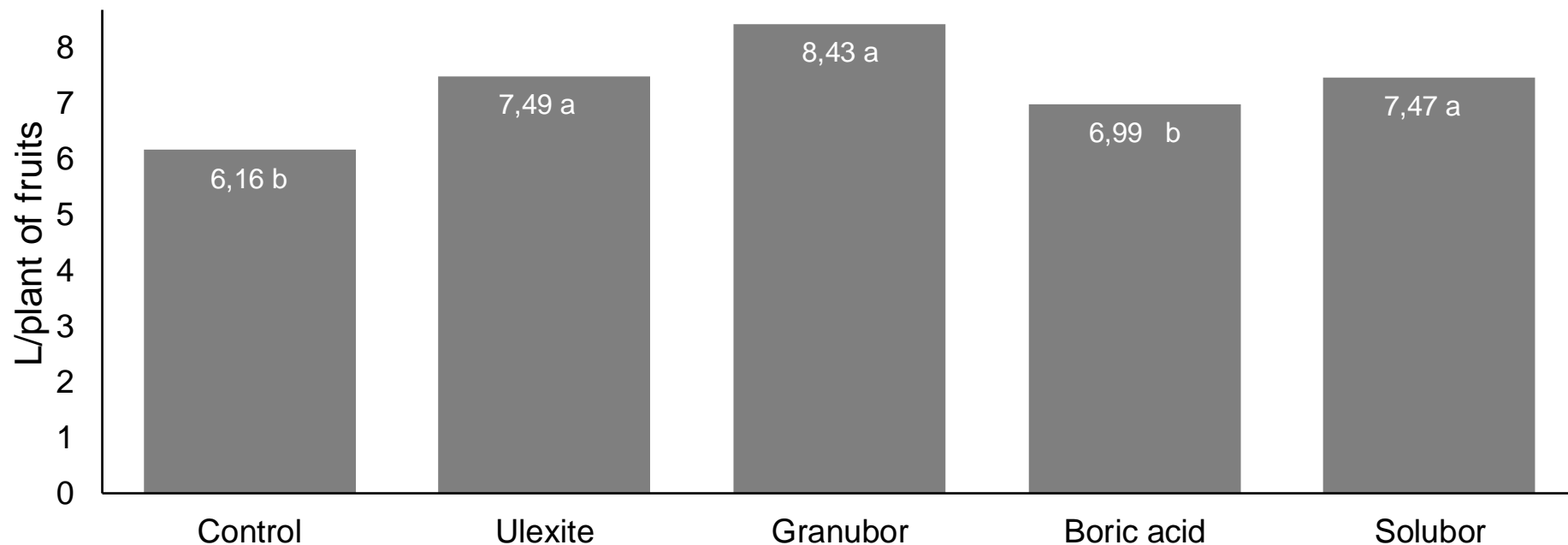


Average = 7,43 L/ha

VC = 15,39%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Fruits per Plants (L/plant) – Sources

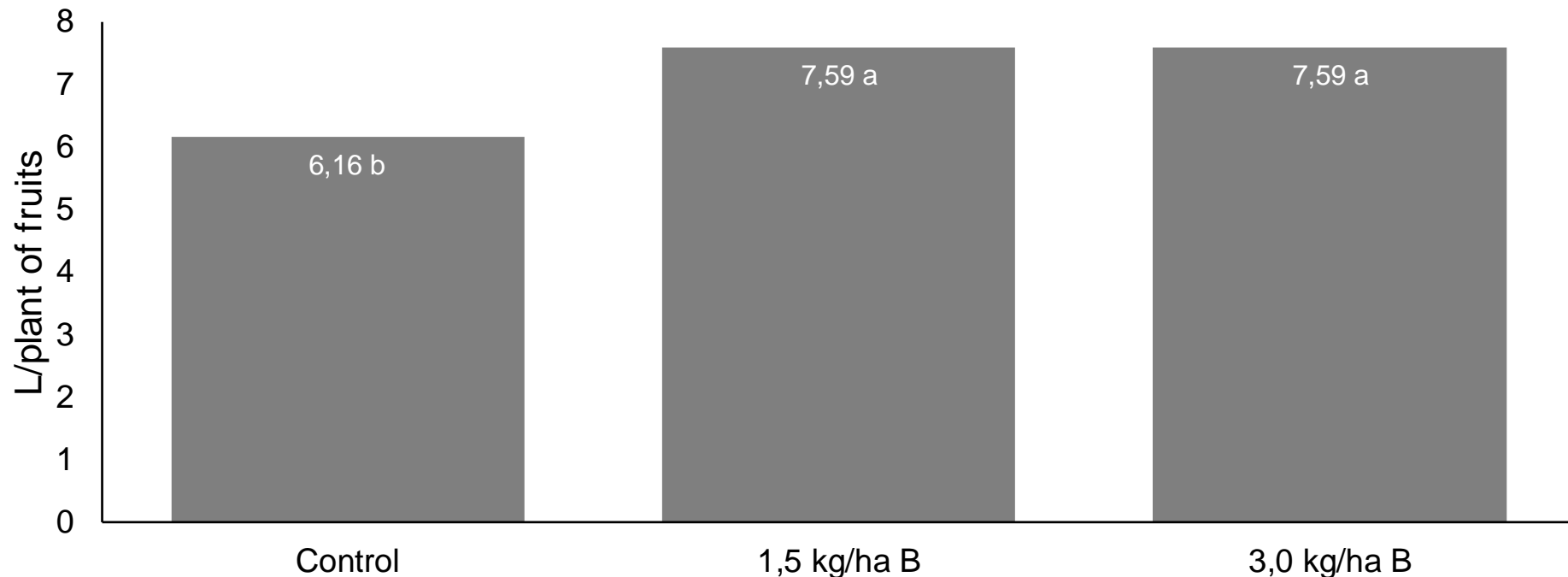


Average = 7,43 L/ha

VC = 15,39%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Fruits per Plants (L/plant) – Rates



Average = 7,43 L/ha

VC = 15,39%

- ≈ Values are the average of 4 replicates
- ≈ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

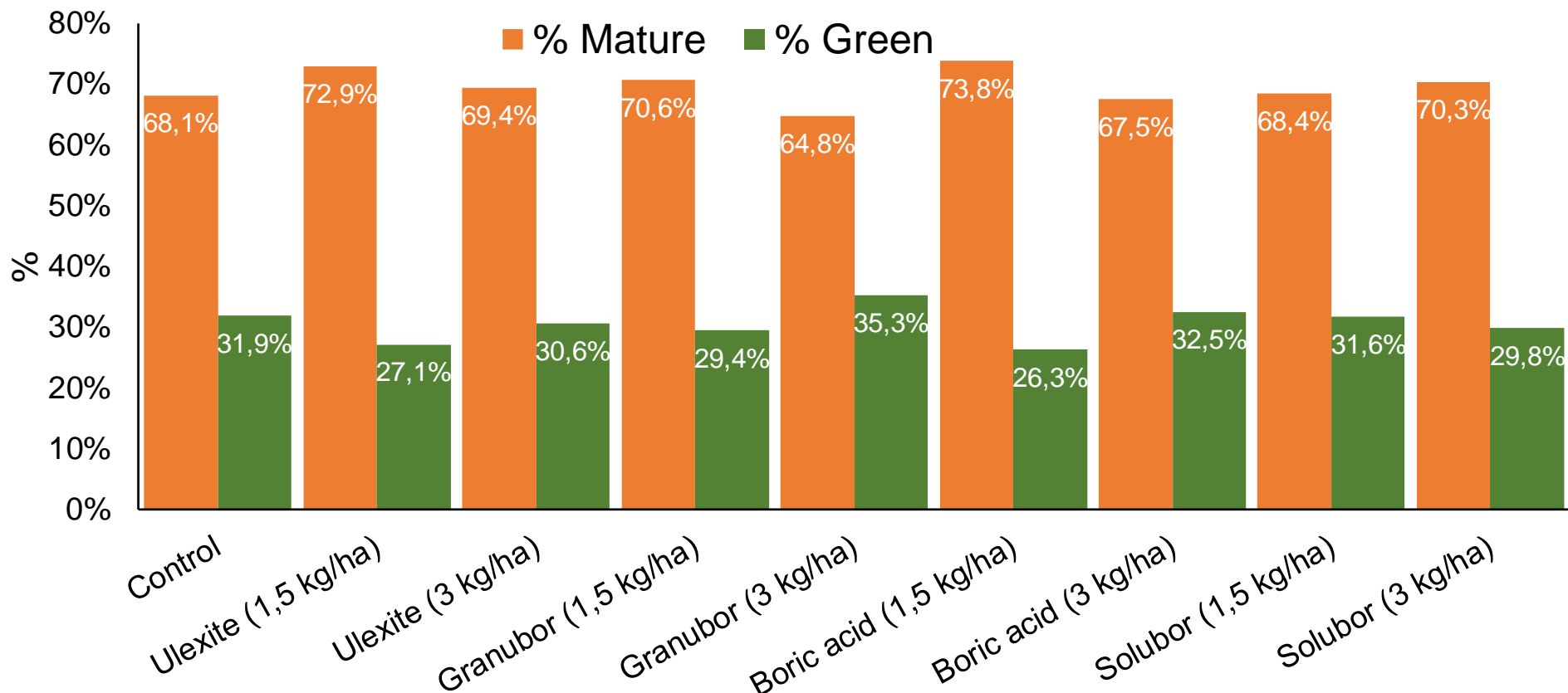


# Fruits per Plants (L/plant)

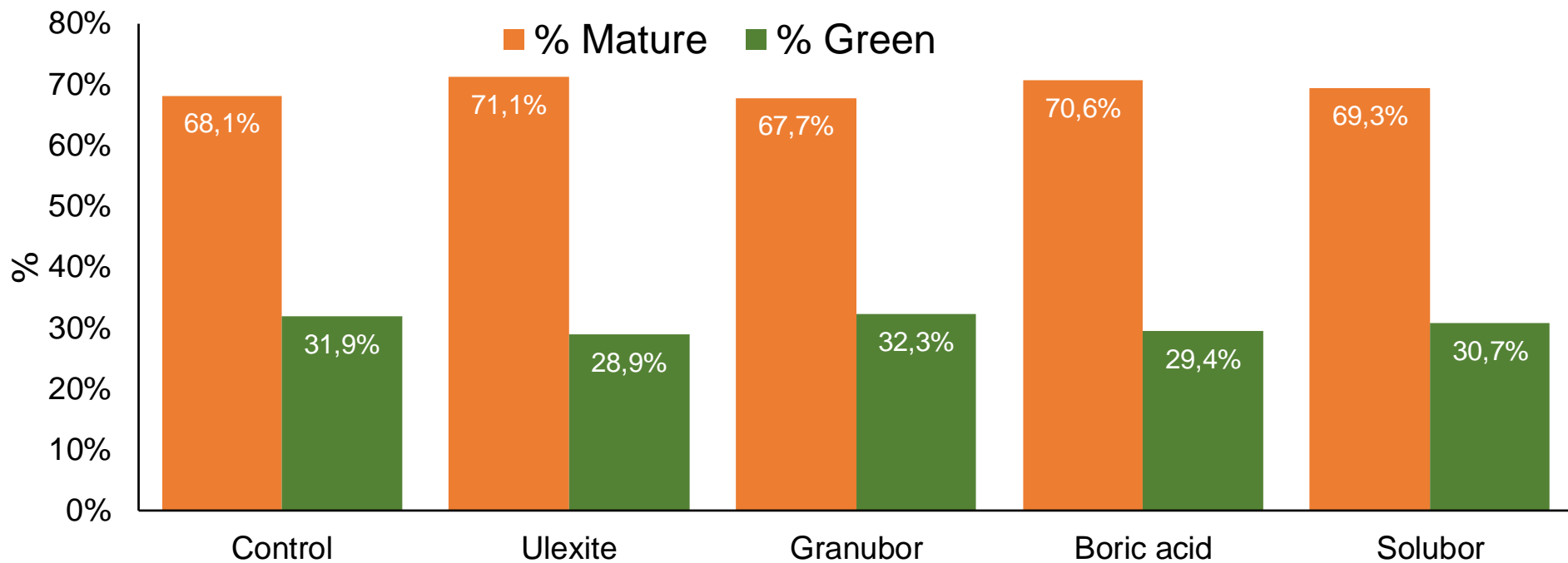
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- ~ *Granubor*<sup>®</sup> in rate 1.5 kg/ha was the best treatment
- ~ *Granubor* = *Ulexite* = *Solubor*<sup>®</sup> > Boric acid
- ~ There was effects of boron application, rates have same results

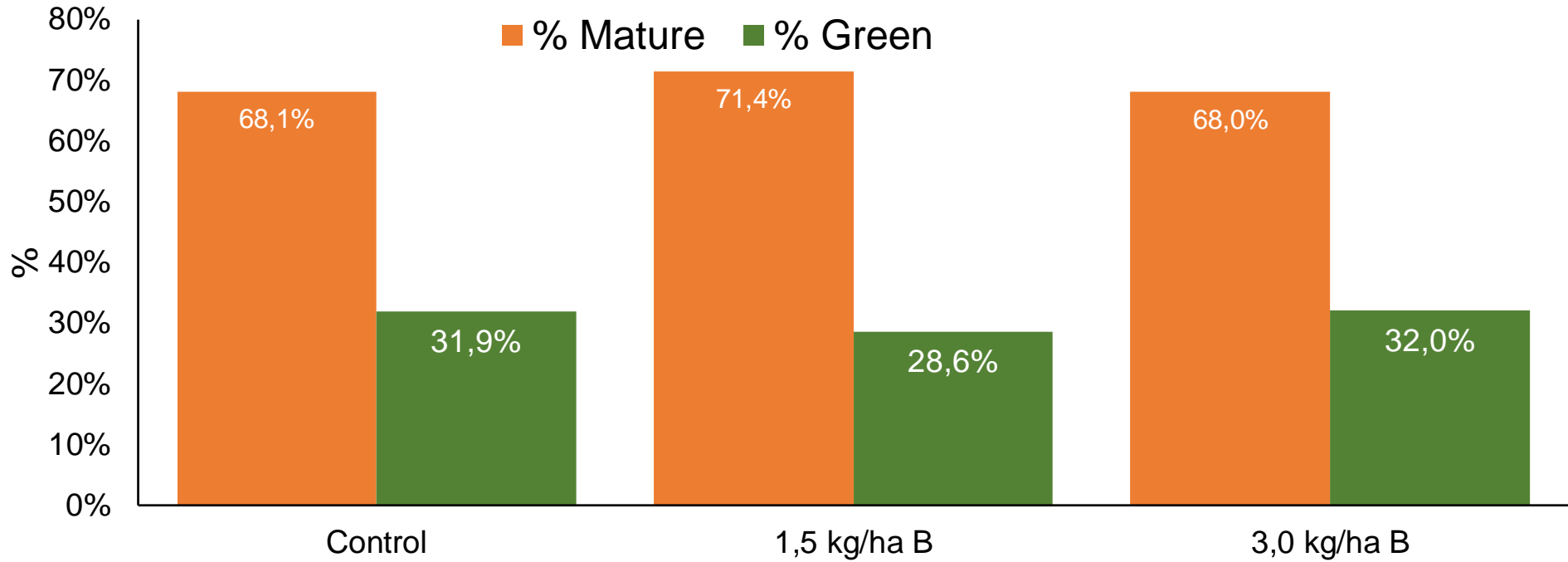
# Selection of Fruits – Sources and Rates



# Selection of Fruits – Sources



# Selection of Fruits – Rates

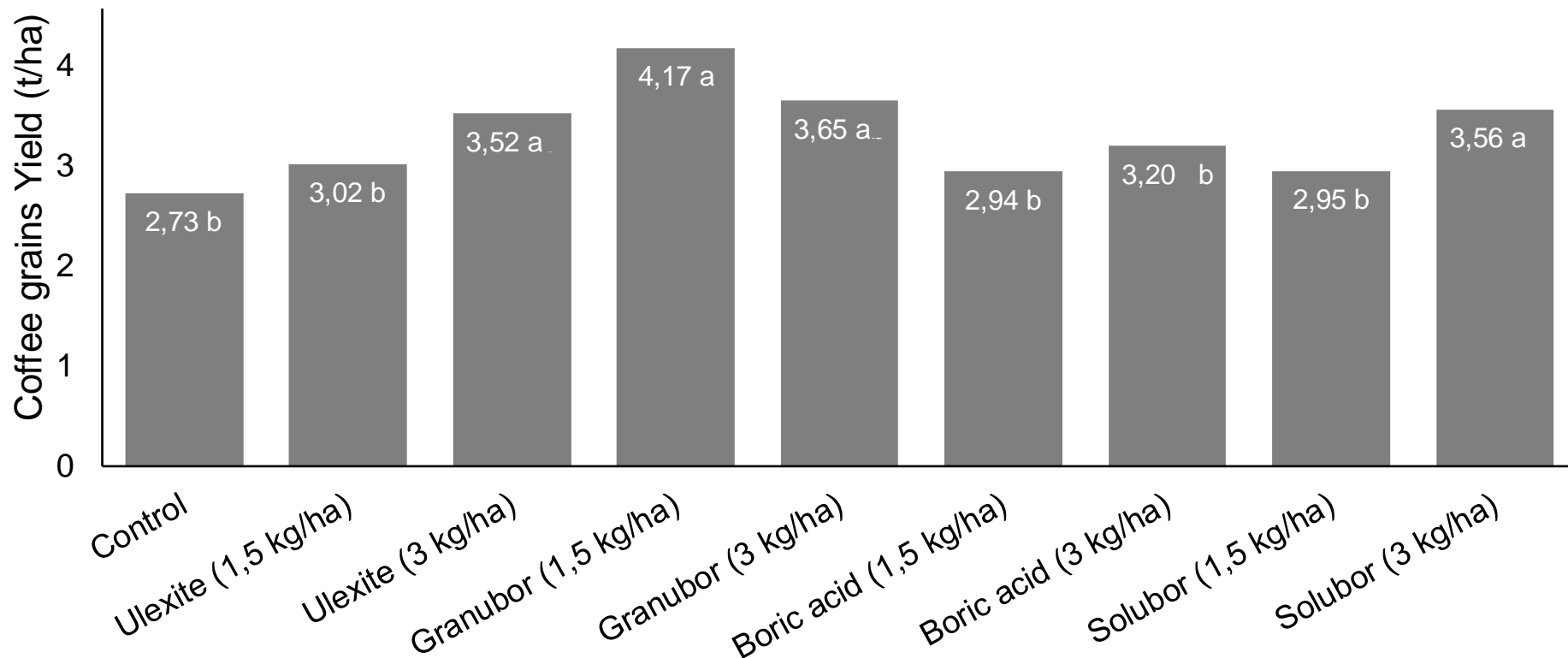


# Selection of Fruits

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- ~ No effects between sources and rates of Boron in the maturation of coffee grains

# Yield Coffee Grains (t/ha) – Sources and Rates

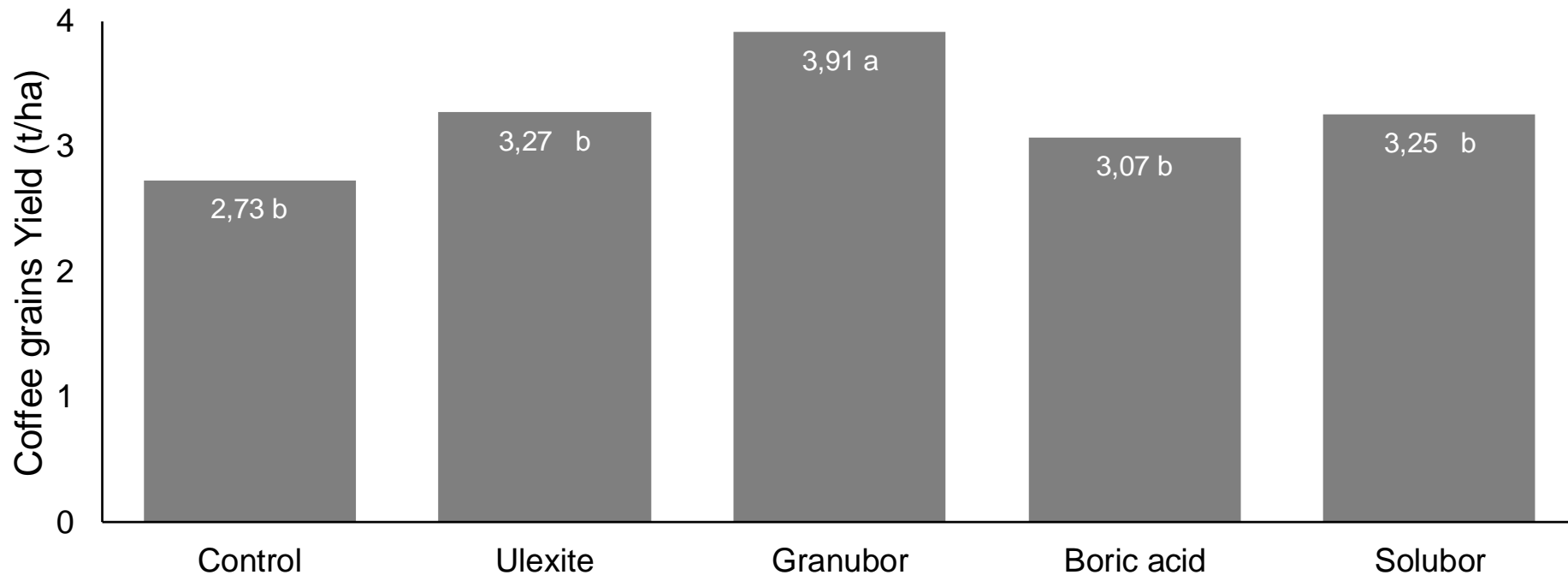


Average = 3,30 t/ha

VC = 14,27%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Yield Coffee Grains (t/ha) – Sources

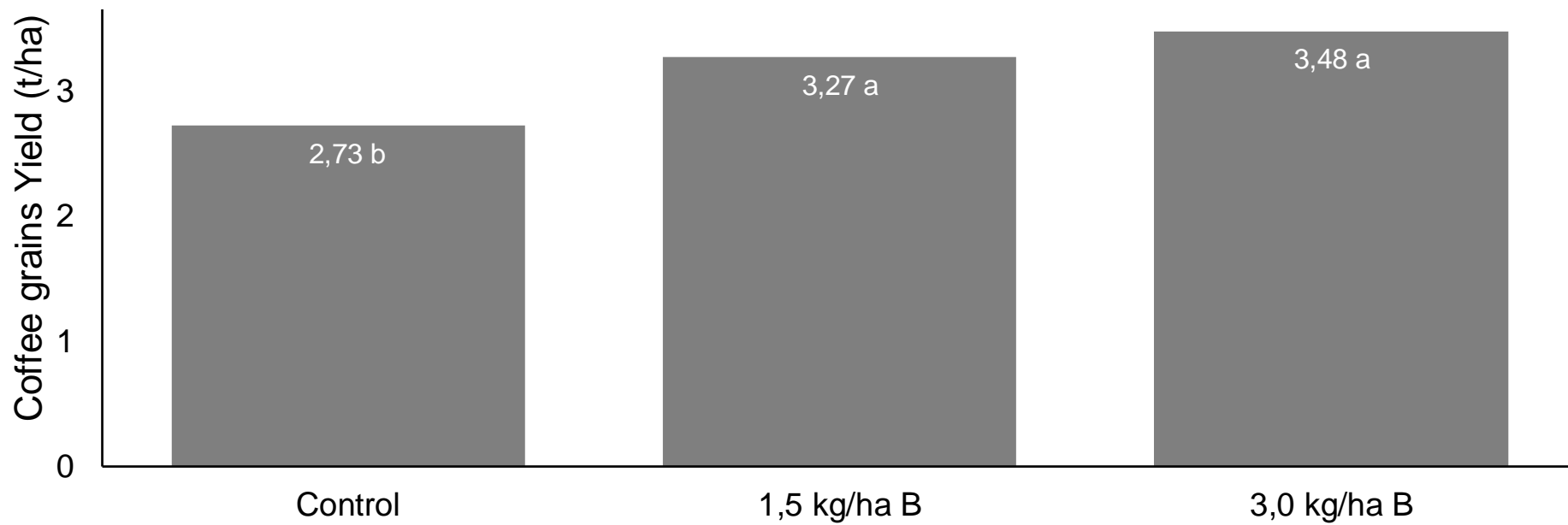


Average = 3,30 t/ha

VC = 14,27%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Yield Coffee Grains (t/ha) – Rates



Average = 3,30 t/ha

VC = 14,27%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

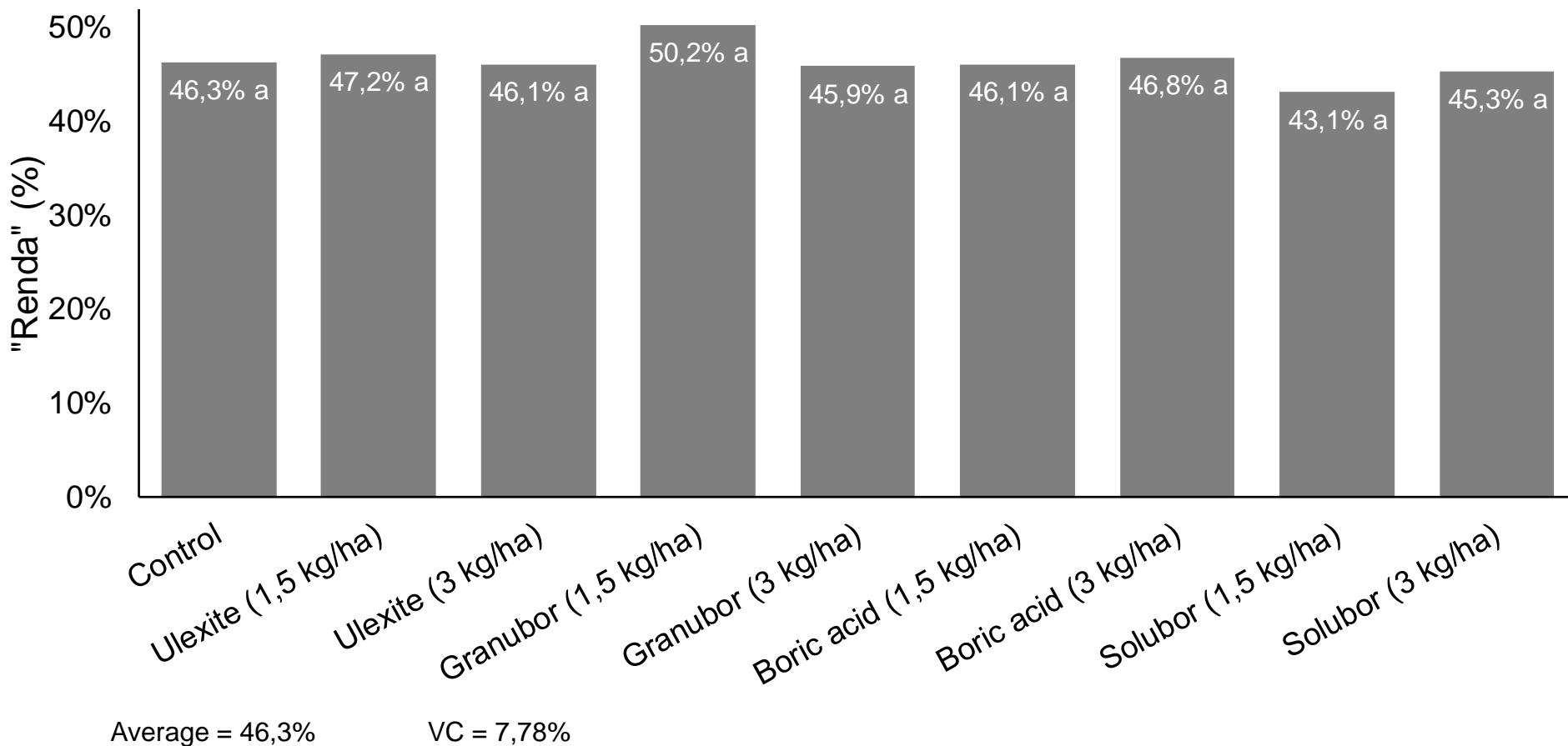


# Yield Coffee Grains

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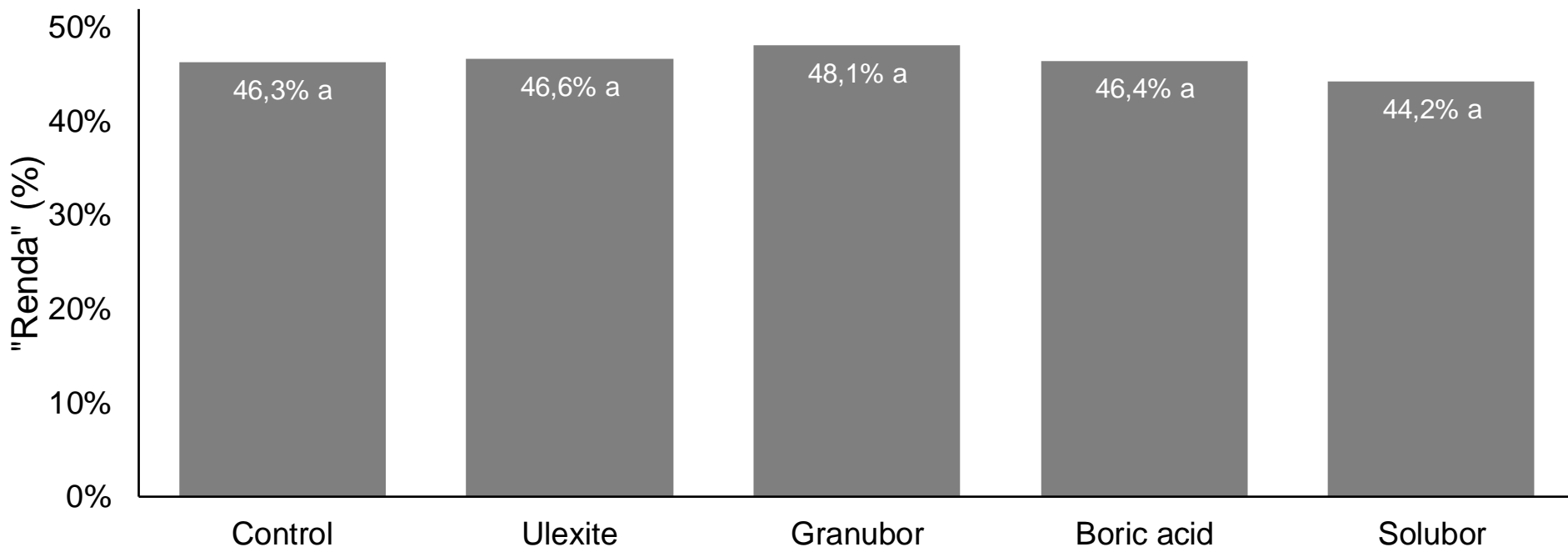
- ~ Significant effects between sources and rates of Boron in the yield of coffee grains
- ~ *Granubor*<sup>®</sup> > Ulexite = *Solubor*<sup>®</sup> = Boric Acid = Control
- ~ *Granubor* in the lower rate is the best treatment
- ~ Trends to rate 3 kg/ha B better than 1.5 kg/ha, except to *Granubor*

# Revenue (%) - Sources and Rates



- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Revenue (%) - Sources

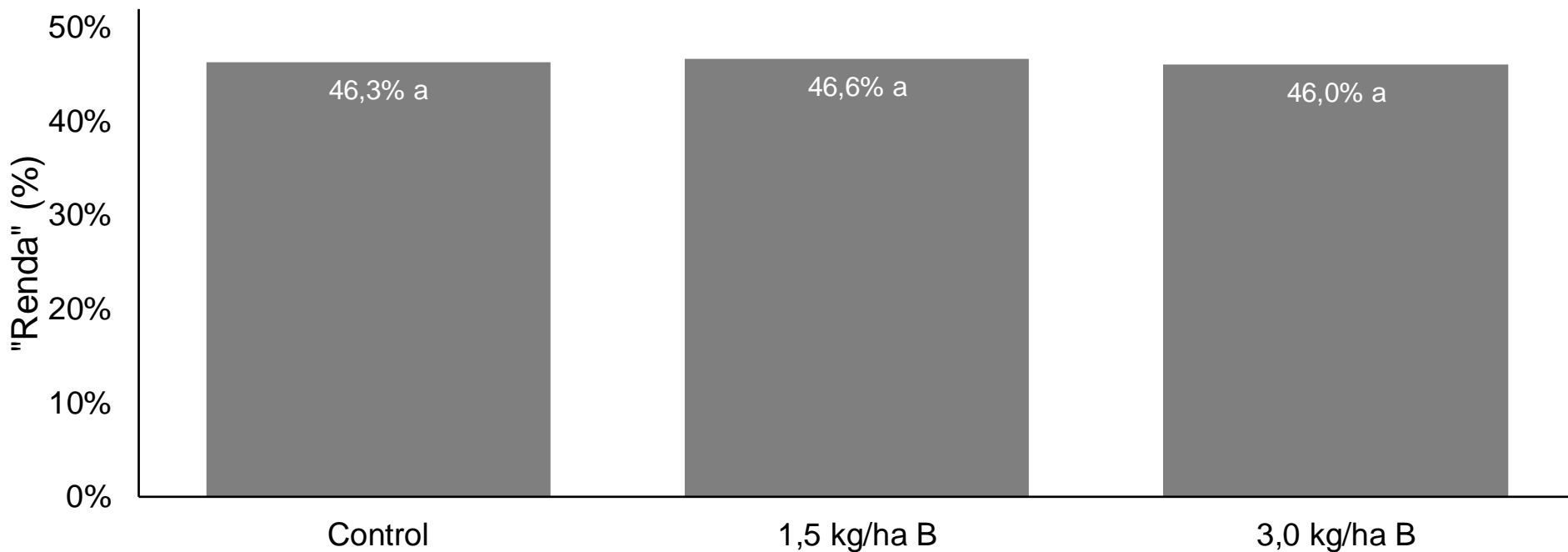


Average = 46,3%

VC = 7,78%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Revenue (%) - Rates



Average = 46,3%

VC = 7,78%

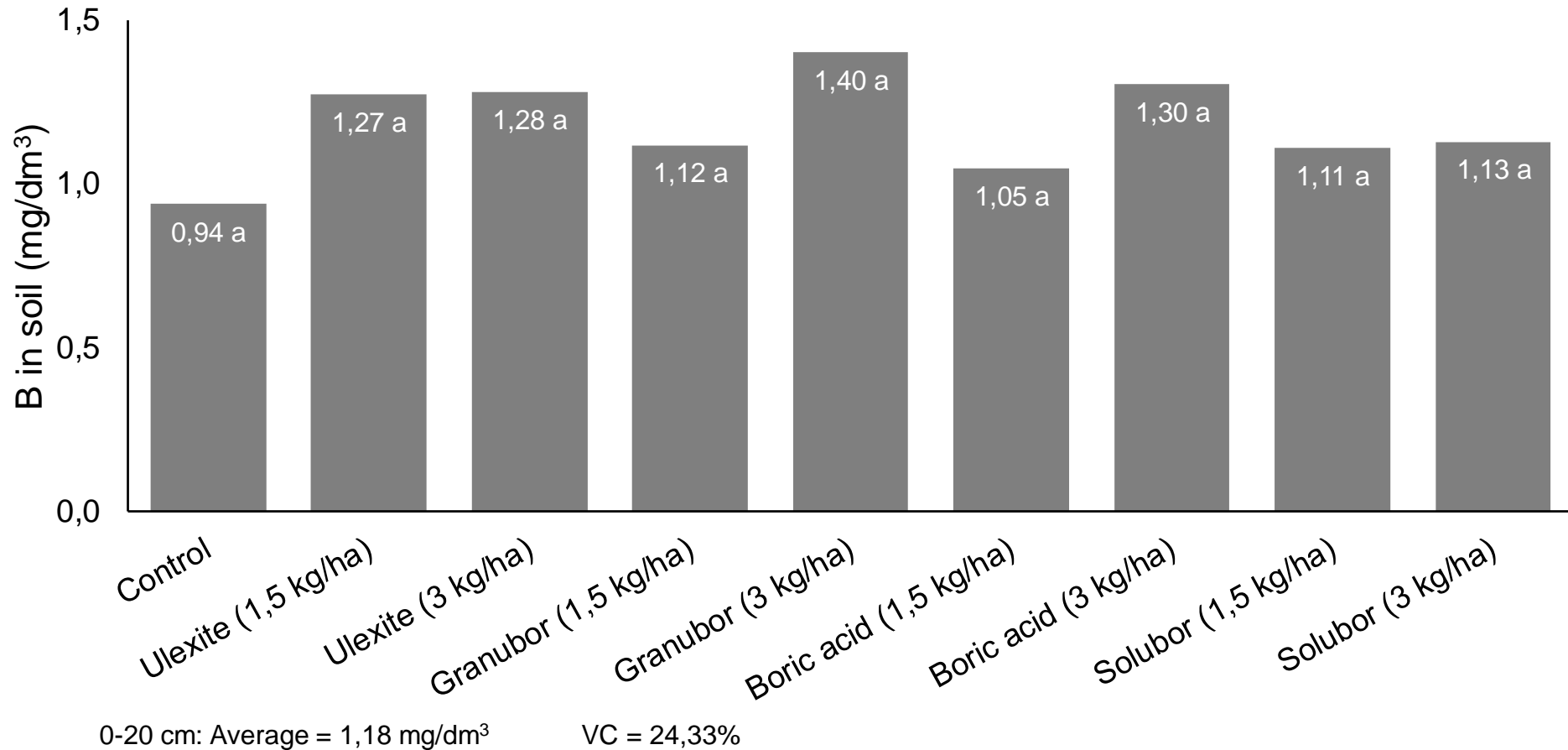
- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

- There was no significant effect in sources and rates of boron on revenue of grains coffee



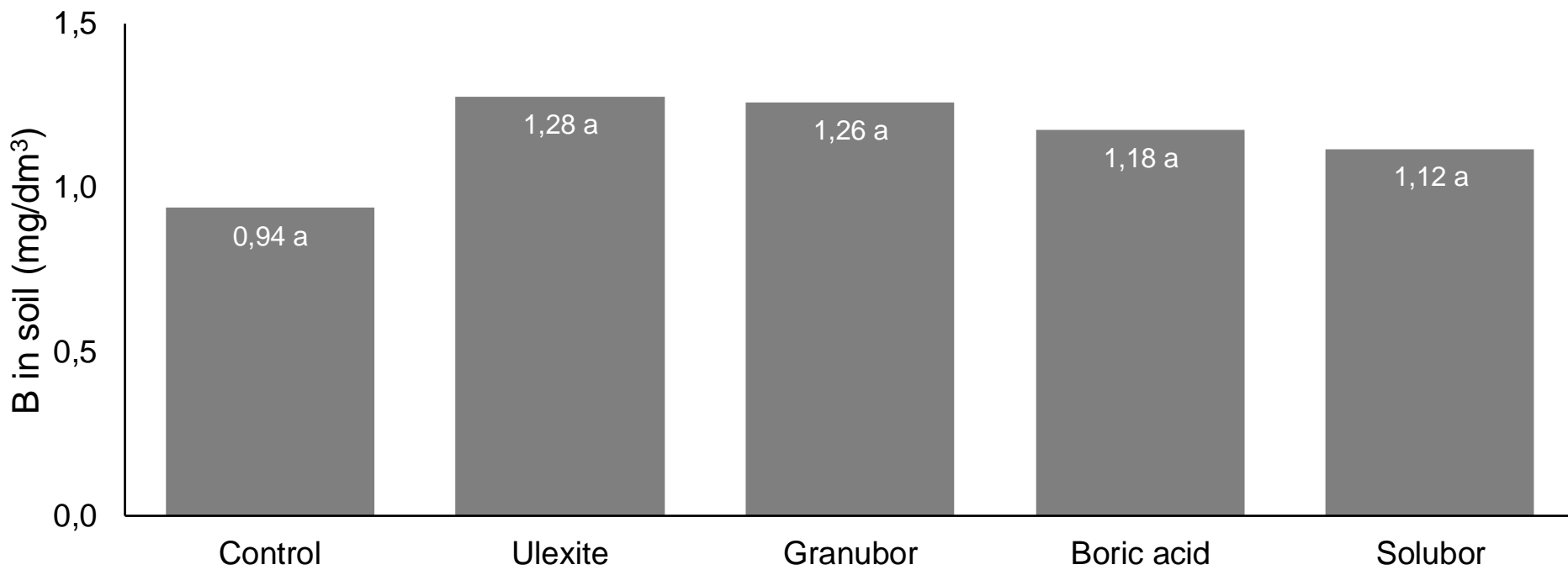
# Soil Sampling

# B in Soil, 0-20 cm depth – Sources and Rates



- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# B in Soil, 0-20 cm depth – Sources

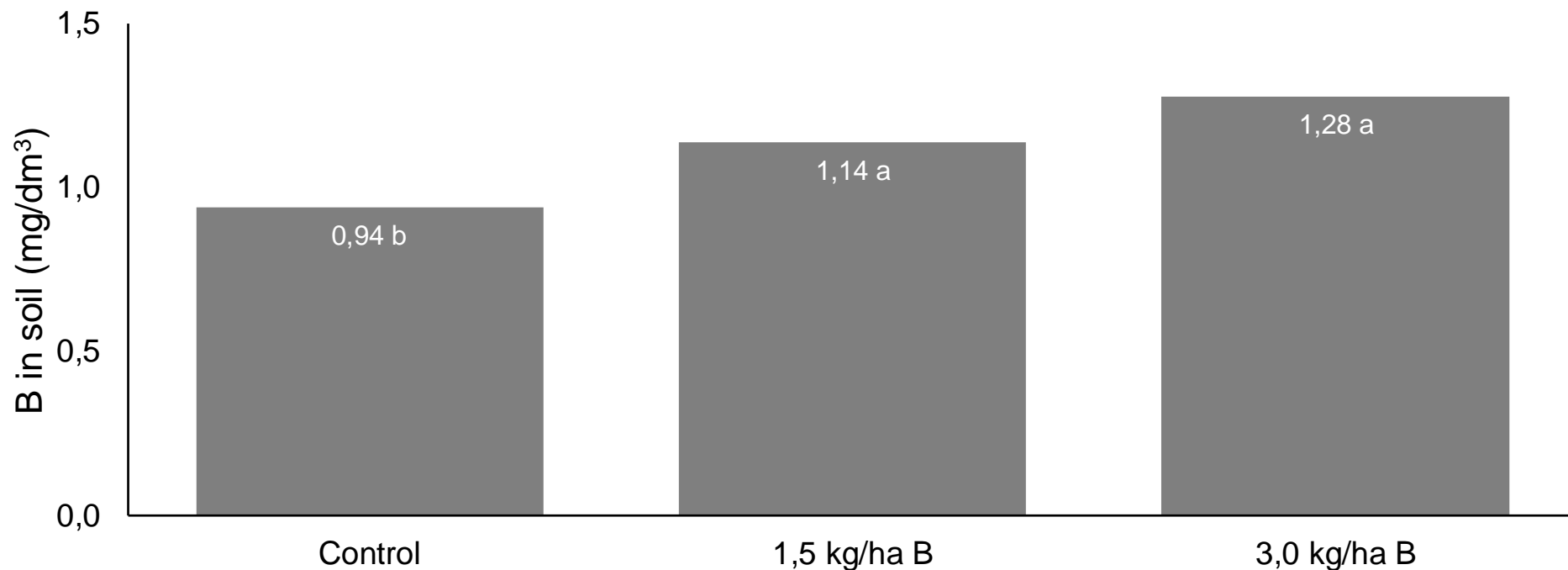


0-20 cm: Average = 1,18 mg/dm<sup>3</sup>      VC = 24,33%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability



# B in Soil, 0-20 cm depth – Rates



0-20 cm: Average = 1,18 mg/dm<sup>3</sup>      VC = 24,33%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# B in Soil, 0-20- e 20 40 cm depth

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- ~ There was significant effects of rates of boron in the increment of boron in soil
- ~ Despite the no significant effects, is possible to consider the effects of sources and granulated sources increase more amount of B in soil

# Conclusions for First Year

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- ~ Coffee plants were influenced by the application of boron in the soil
- ~ *Granubor*<sup>®</sup> showed superior results



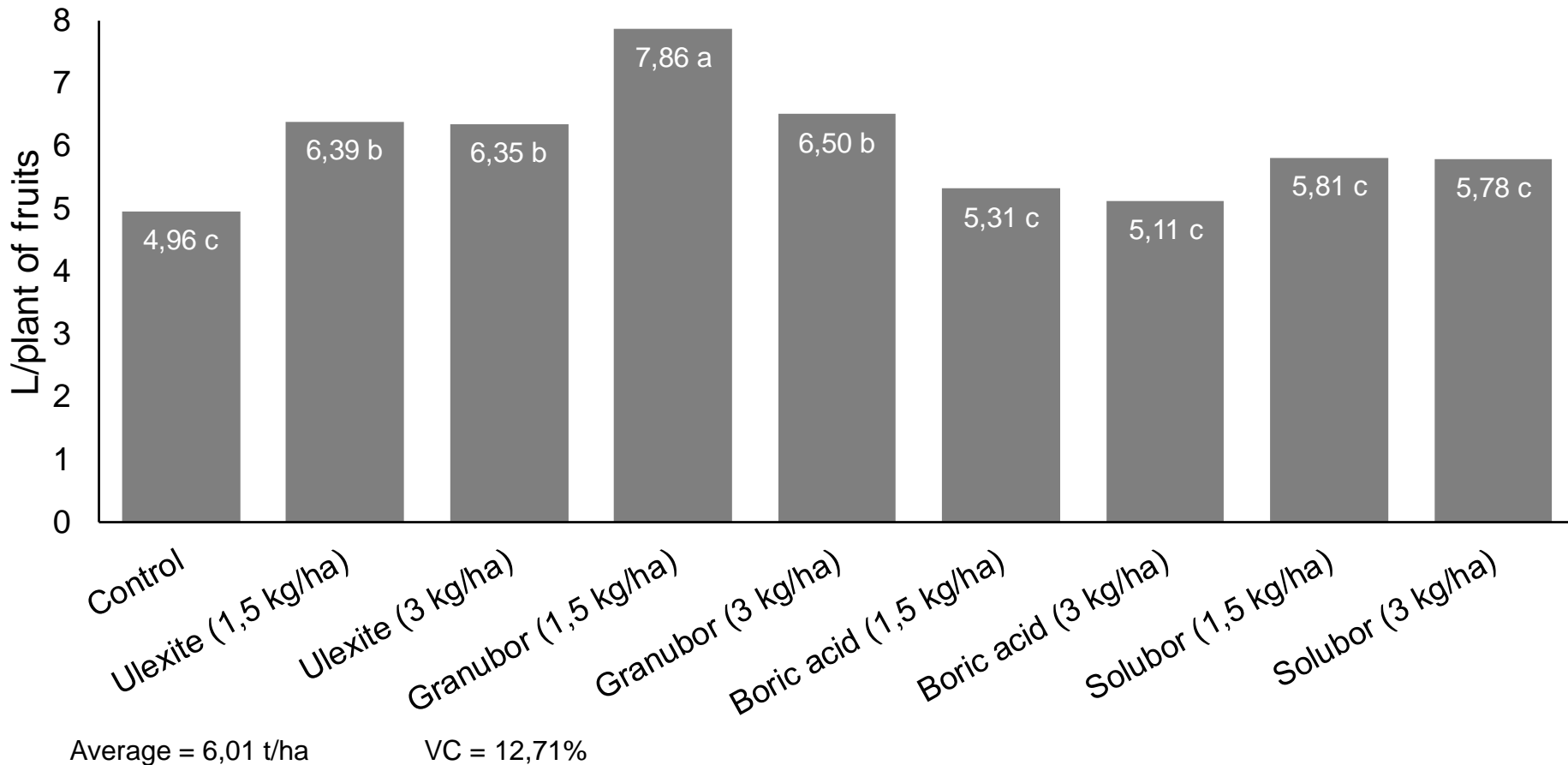
## Two Years Average Yield

# Two Years Average Yield

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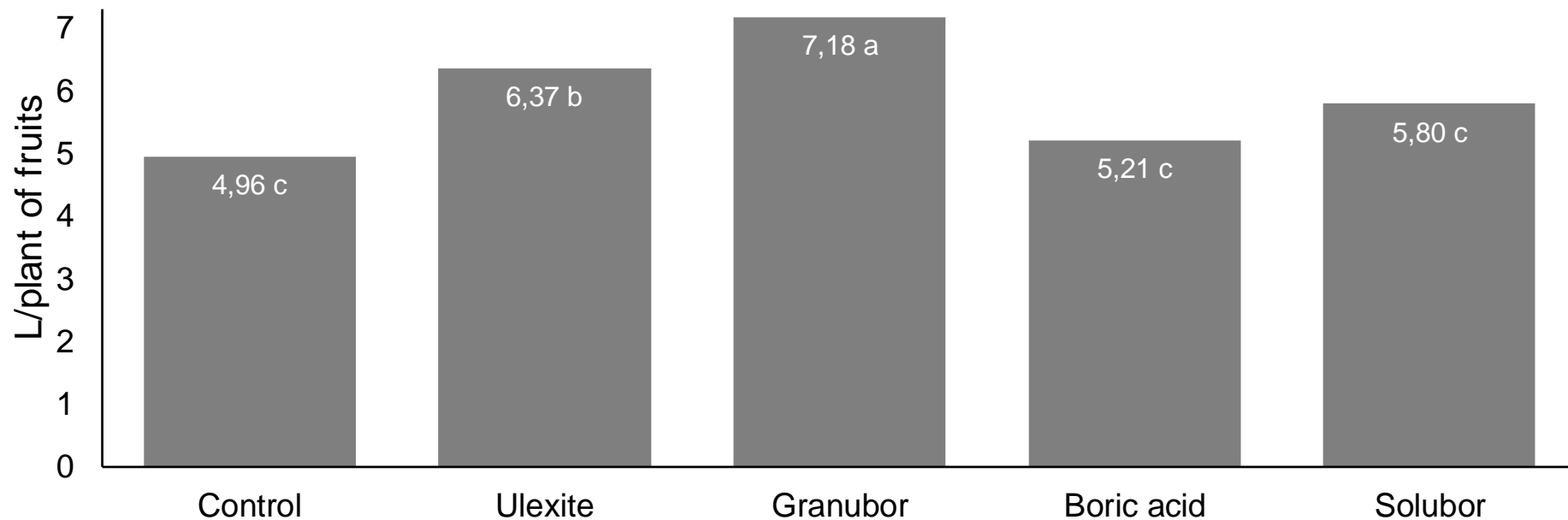
- ~ Very important consider two years average because this is how farmers consider yield
- ~ Coffee has a important characteristic of one year with low yield and other with higher. It is a physiologic characteristic of the crop.

# Fruits per Plants (L/plant) – Sources and Rates



- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Fruits per Plants (L/plant) – Sources

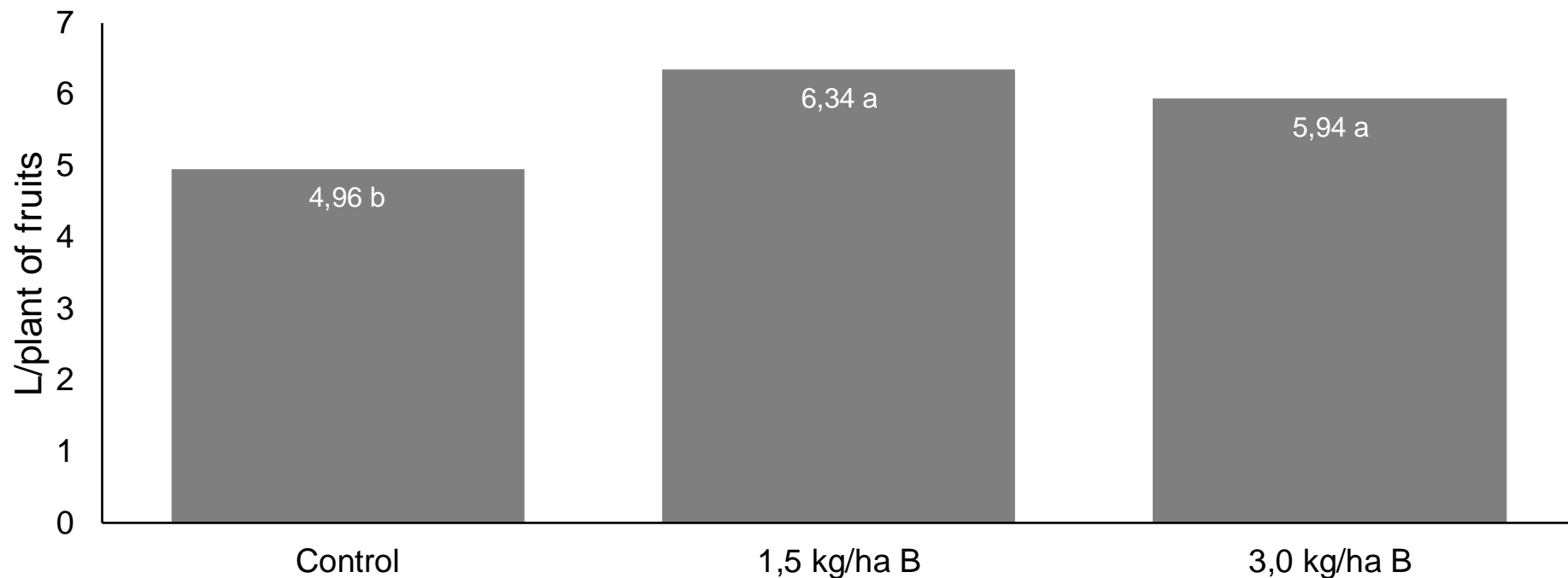


Average = 6,01 t/ha

VC = 12,71%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Fruits per Plants (L/plant) – Rates



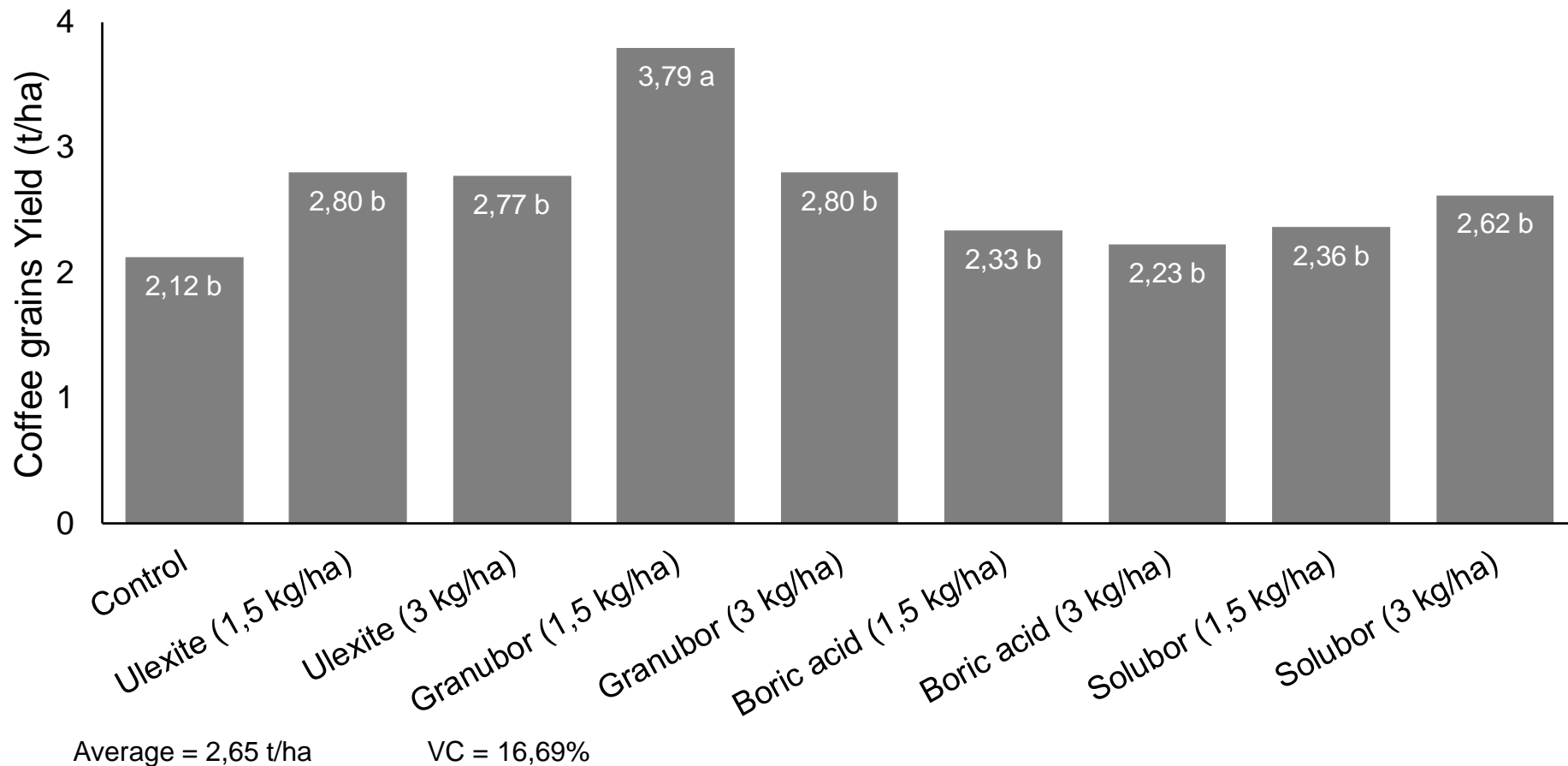
Average = 6,01 t/ha

VC = 12,71%

- Values are the average of 4 replicates
- Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

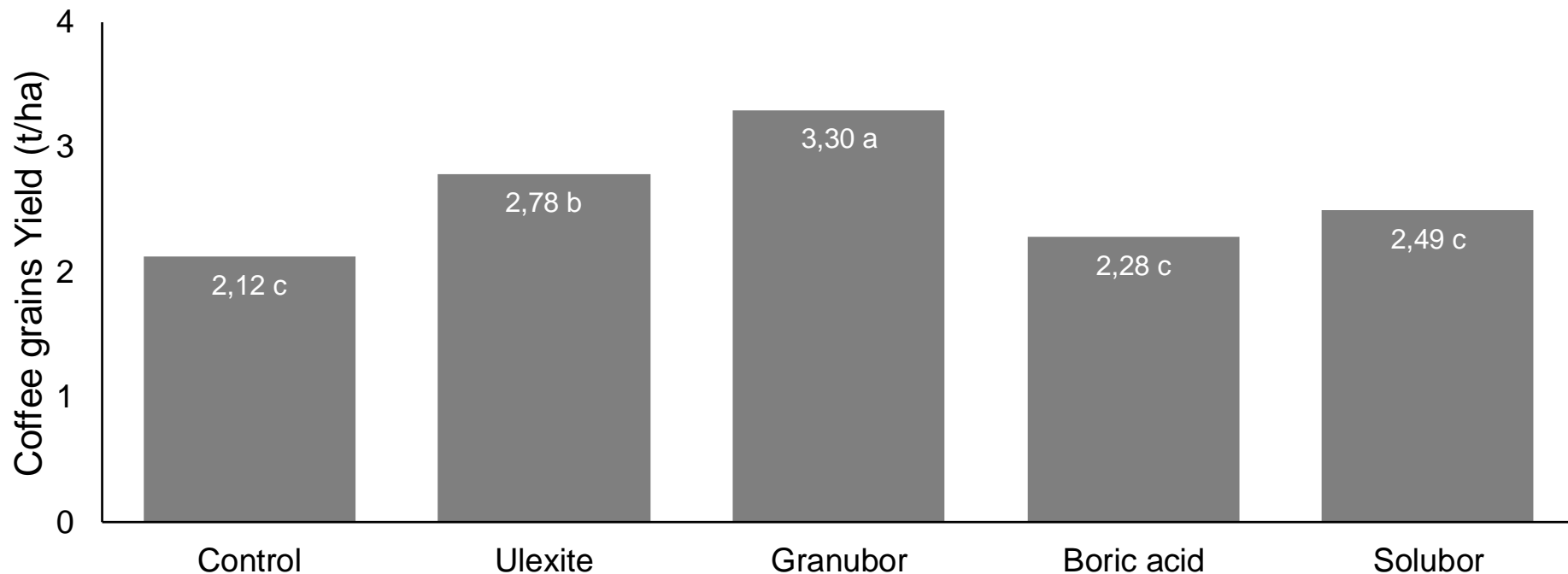


# Yield Coffee Grains (t/ha) – Sources and Rates



- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Yield Coffee Grains (t/ha) – Sources

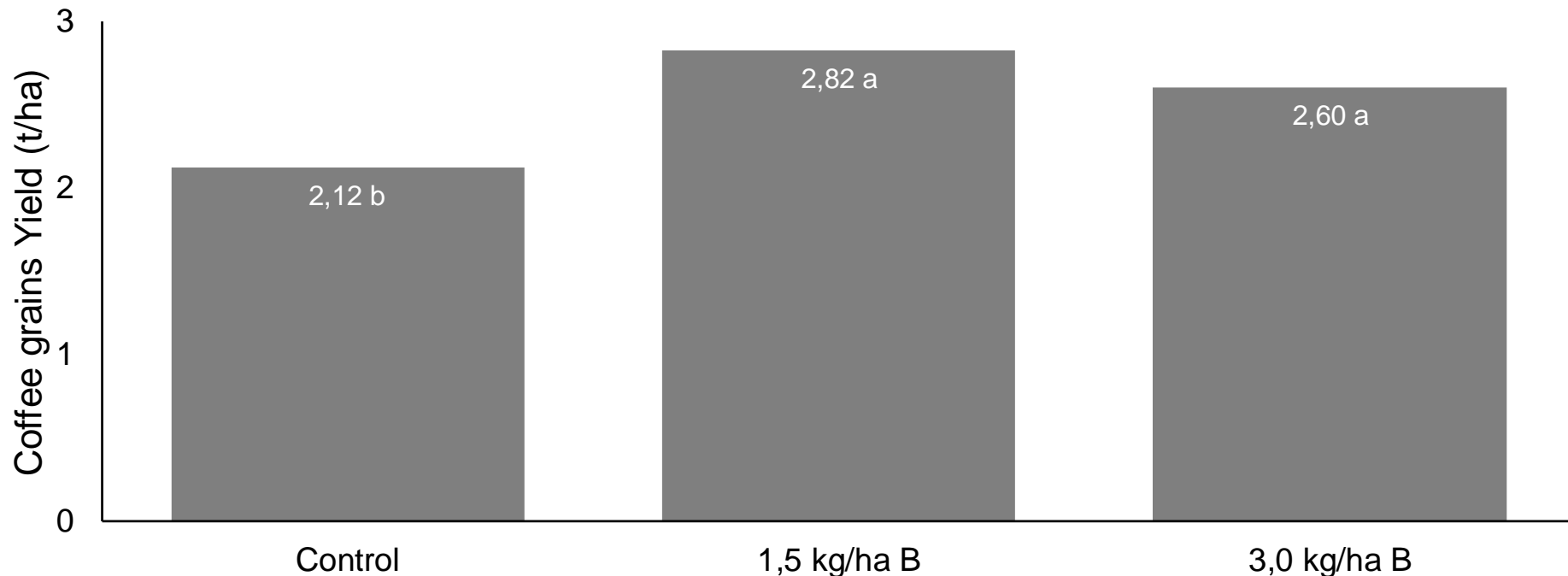


Average = 2,65 t/ha

VC = 16,69%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Yield Coffee Grains (t/ha) – Rates



Average = 2,65 t/ha

VC = 16,69%

- ~ Values are the average of 4 replicates
- ~ Means followed by the same letter do not differ statistically by the Scott-Knott test at 5% probability

# Conclusions and Recommendation

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- ≈ Boron showed as an important micronutrient to coffee production
- ≈ Application in soil has a good response, and the suggestion is the rate 1.5 kg/ha per year, in the beginning of fertilization time (September to October)
- ≈ Granulated sources were more effective than soluble
- ≈ *Granubor*<sup>®</sup> was the best source, because it has a good solubility, more adjusted to the needs of the crop.
- ≈ Boron application wasn't involved in quality characteristics in this trial (influence in maturation and revenue).
- ≈ More trials are important to consolidate the results